Engineering a Successful Mission: Lessons from the Lunar Reconnaissance Orbiter



Systems Engineering Seminar at GSFC
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David Everett, NASA GSFC



Abstract

- Engineering a Successful Mission: Lessons from the Lunar Reconnaissance Orbiter
- June 18, 2009, the Lunar Reconnaissance Orbiter (LRO) rocketed toward the moon on an Atlas V, along with its sister payload, the Lunar Crater Observation and Sensing Satellite (LCROSS). Like any space mission, the road to launch was full of challenges, many of which were not technical. As the first mission of the Exploration Initiative, LRO was subjected to multiple changes in program office and several changes in headquarters management as NASA's new Exploration Systems Mission Directorate (ESMD) established its priorities and structure. But throughout the turmoil, ESMD maintained a strong push for LRO to launch in 2008—less than 4 years after the start of significant funding. That push helped the team focus, but it also created the possibility of enormous technical risk. In the end, national launch priorities delayed LRO and reinforced the emphasis on mission success, an outcome ensured by the team's diligence along the way. This presentation will provide an overview of the mission from concept through commissioning and explore some of the challenges the systems engineering team faced taking a mission from preliminary design review to pre-ship review in 3 years.



Topics

- Lunar Facts
- LRO Objectives
- LRO Results to Date
- Programmatic Environment During Development
- Challenges and Approaches
- I&T Overview
- Observations and Lessons Learned



How far away is the moon?



9.1 um IR image from Mars Odyssey on April 19, 2001



Scale distance and size

- Earth = 12 inches in diameter
- Moon = 3-1/4 inches in diameter
- Moon distance = 30 feet
- Sun diameter = 108 feet
- Sun distance = 2-1/4 miles
- Pluto distance = 88 miles from sun



Moon Facts

- Diameter: 3476 km (27% of earth)
- Land area: 38×10^6 sq km (25% of earth)
 - More than North America and Europe combined
 - A little less than Asia
- Distance from earth: ~30 earth diameters
 - Minimum: 356,375 km
 - Maximum: 406,720 km



Earth Rise, December 1968





LRO Beginning

- January 2004, the President announced the "Vision for Space Exploration", sending a "series of robotic missions" to the moon "beginning no later than 2008".
- Announcement of Opportunity for LRO instruments released in June 2004; target launch October 2008.
- **Six** instruments selected in December 2004.
 - Selected instruments had strong relationship to recently-flown instruments
- Funding started in early 2005.
- Technology demonstration payload added in April 2005:
 - Mini-RF development significantly behind other instruments
 - Data rate and power consumption are significant



LRO Objectives, Polar Focus

- Characterize landing sites
 - High-resolution mapping
 - Surface characterization (slope, roughness)
- Identify resources
 - Water
 - Minerals
 - Sunlight
- Characterize radiation environment
 - Energy deposited in tissue-equivalent plastic
 - Neutron albedo

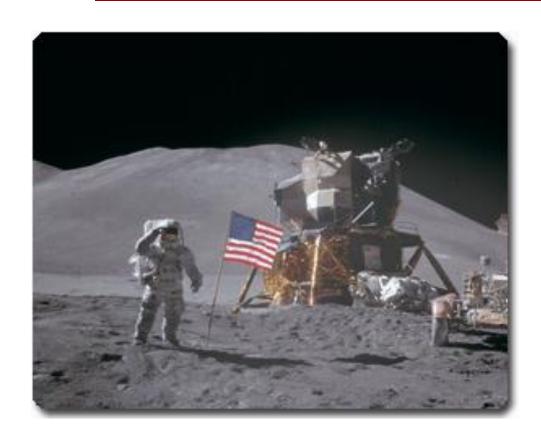


Lunar Rover, Schmidt, Big Boulder





Dangers of Poor Reconnaissance



"The Apollo 15 Lunar Module accidentally set down on the rim of a crater such that its engine bell was damaged, and with one of the legs in the crater, at a tilt of 10, just 5 below the maximum acceptable angle [Baker, 1982; Harland 1999]. Hazards from craters of this size are best detected with meter scale topography and high incidence angel (80) images - both provided with the LROC NAC."

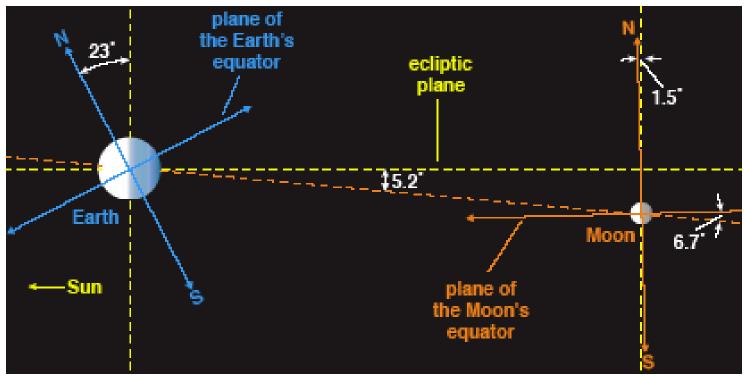
(LROC web site:

http://lroc.sese.asu.edu/object
ives.html)



Why the Poles and Where?

- Cold traps exist near the lunar poles (Watson et al., 1961)
 - Low obliquity of Moon affords permanent shadow in depressions at high latitude.
 - Temperatures are low enough to retain volatiles for $t > \tau_{Moon}$.





LRO Instruments and Investigations

LOLA: Lunar Orbiter Laser Altimeter

- Topography
- Slopes
- Roughness

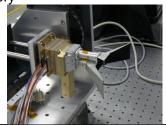


LROC/WAC: Wide-Angle Camera

- Global Imagery
- Lighting

Day Side

- Resources



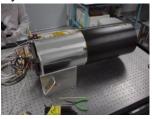
LROC/NACs: Narrow-Angle Cameras

- Targeted Imagery
- Hazards

Day Side

- Topography

Timeline Driven



Full Orbit Autonomous

LR: Laser Ranging

- Topography
- Gravity



GSFC LOS Autonomous

DLRE: Diviner Lunar Radiometer Exp.

- Temperature

Autonomous

- Lighting
- Hazards
- Resources

Full Orbit

Full Orbit

Autonomous



Autonomous

Mini-RF: Synthetic Aperture Radar

- Tech Demonstration
- Resources
- Topography



Polar Regions Timeline Driven

CRaTER: Cosmic Ray Telescope...

- Radiation Spectra
- Tissue Effects

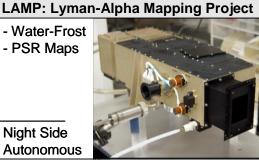


LEND: Lunar Explr. Neutron Detector

- Neutron Albedo
- Hydrogen Maps

- Water-Frost - PSR Maps

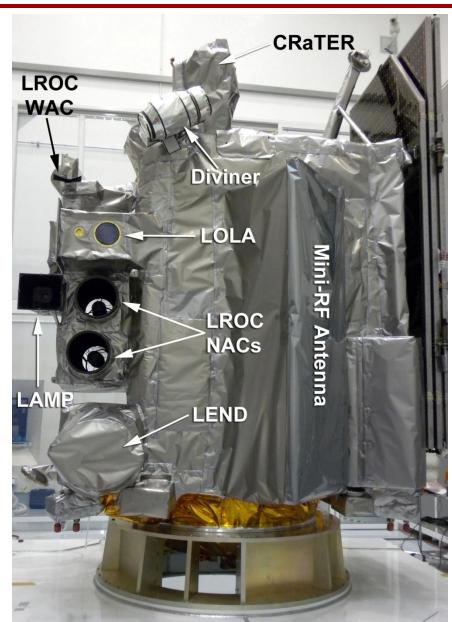
Night Side **Autonomous**



Full Orbit Autonomous

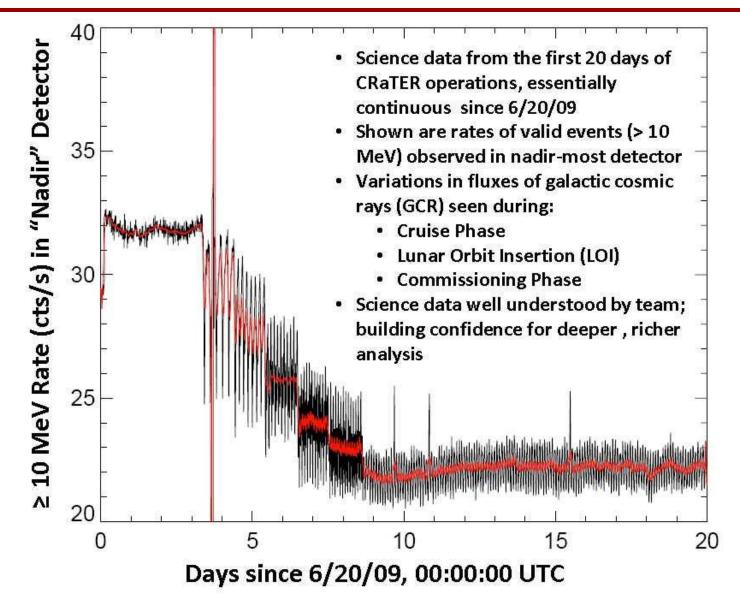


LRO Payload Layout



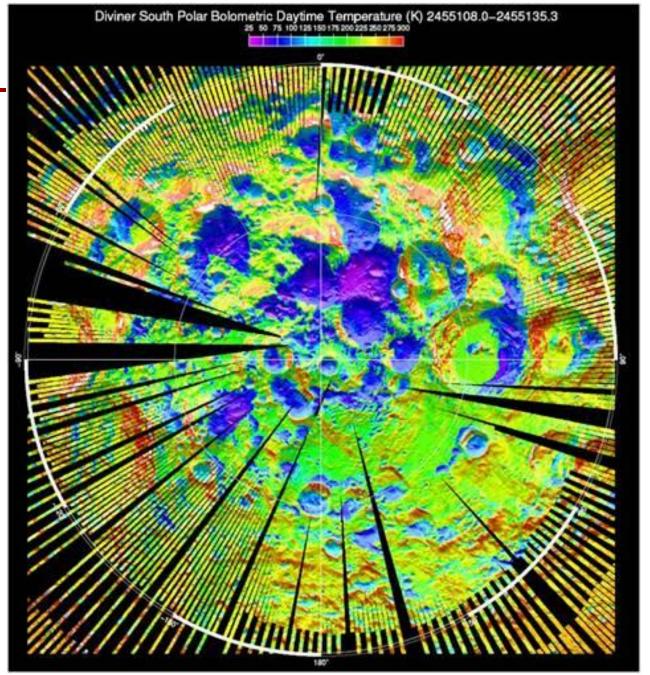
NASA (

CRaTER

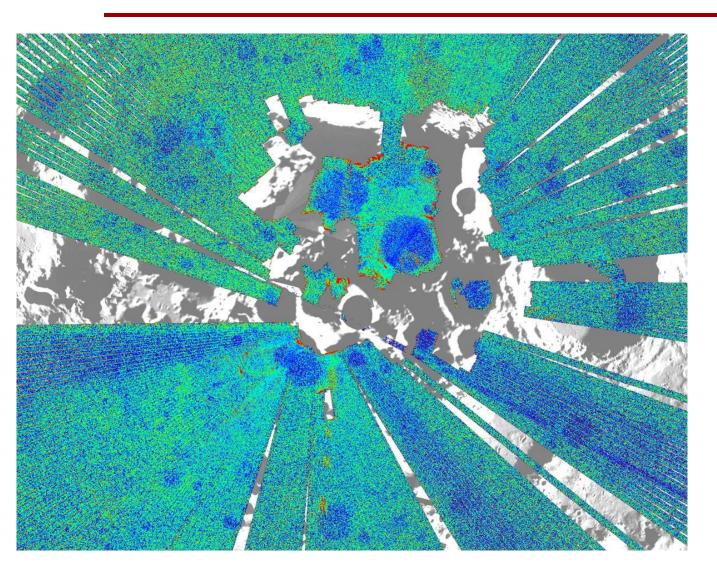




Temperatures down to ~35 K!



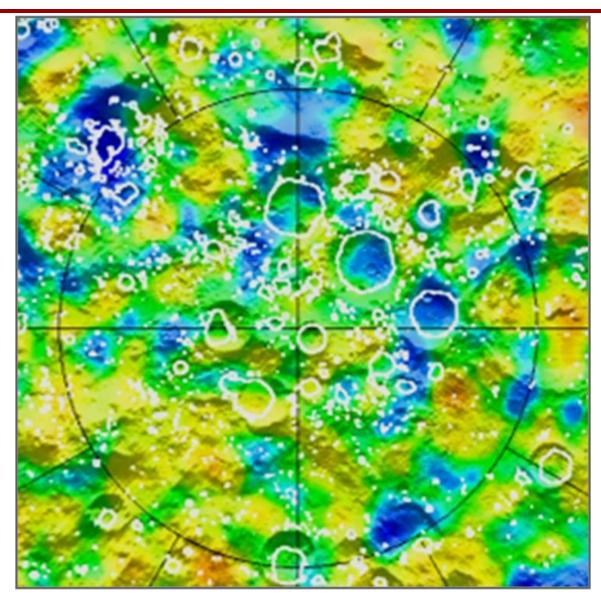




Shadowed craters are dark under ultaviolet illumination

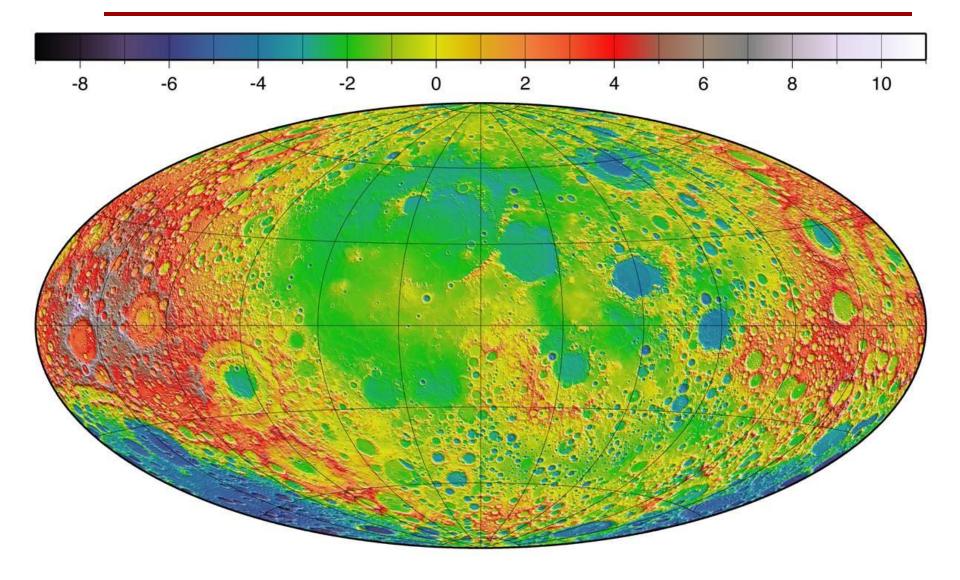


Neutron absorption does not always correlate with permanent shadows





LOLA Global Topography



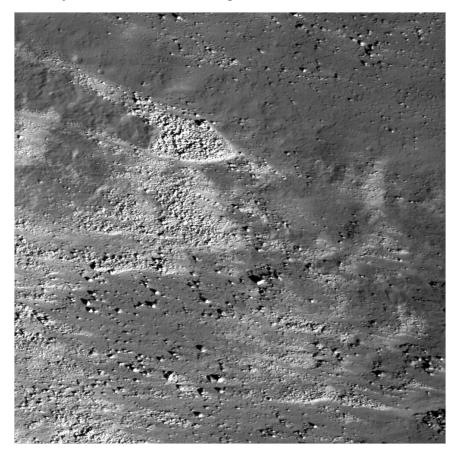


LROC—Wide and Narrow Angles



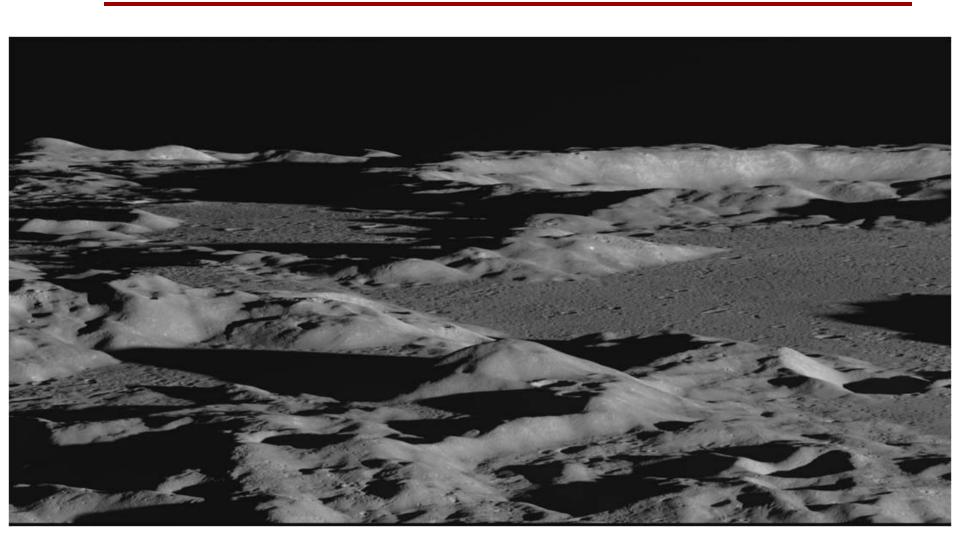
WAC Mosaic of "Cobra Head" *Image width: 55 km

NAC closeup of WAC region marked by arrow *Image width: 500 m



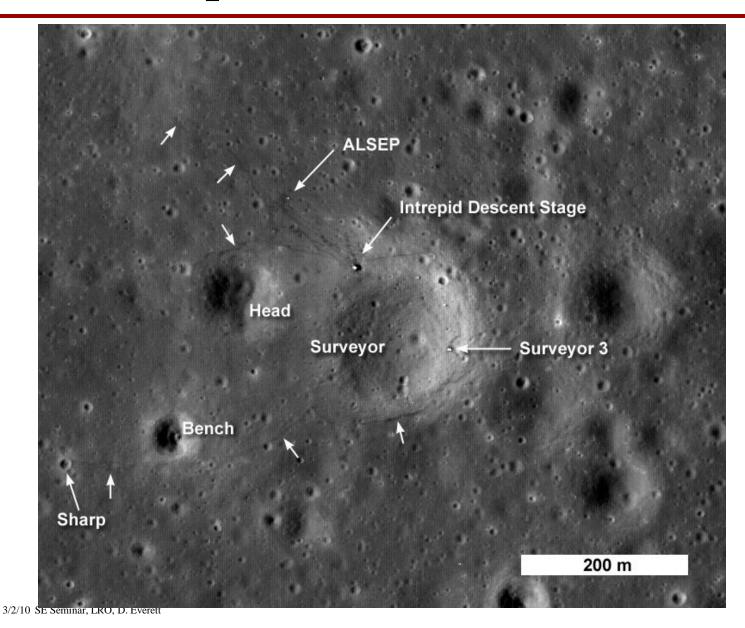


LROC—Limb View





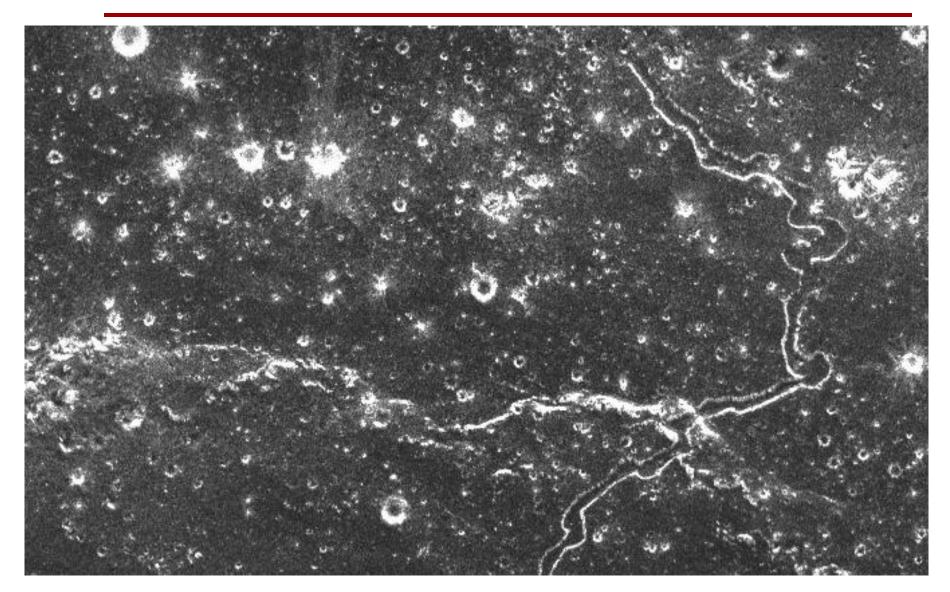
LROC—Apollo 12 site



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Mini-RF—Herodetus



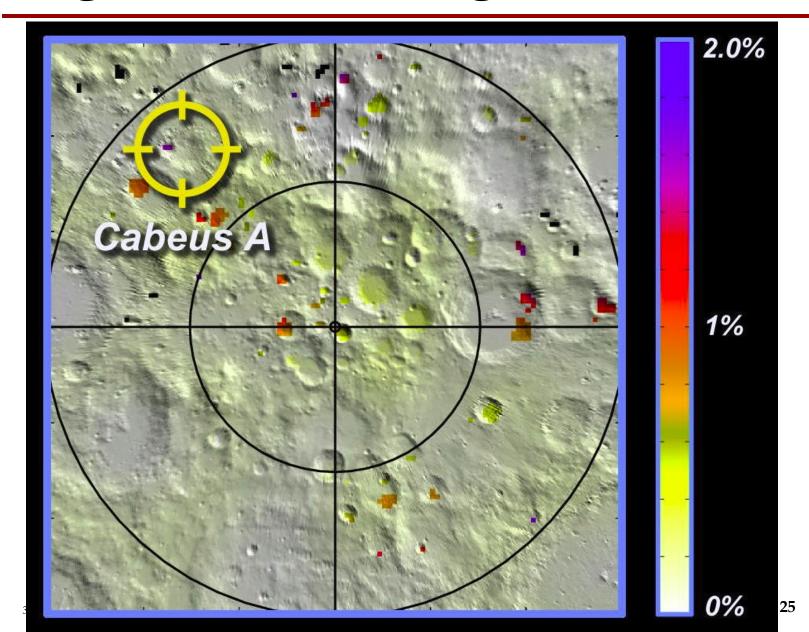


LCROSS Target as Viewed by LRO

- Lunar Crater Observation and Sensing Satellite flew with LRO as secondary payload
 - Designed to shepherd the launch vehicle upper stage into a polar crater
 - Impact on October 9, 2009
- LRO data from various instruments collected prior to LCROSS impact aided target selection

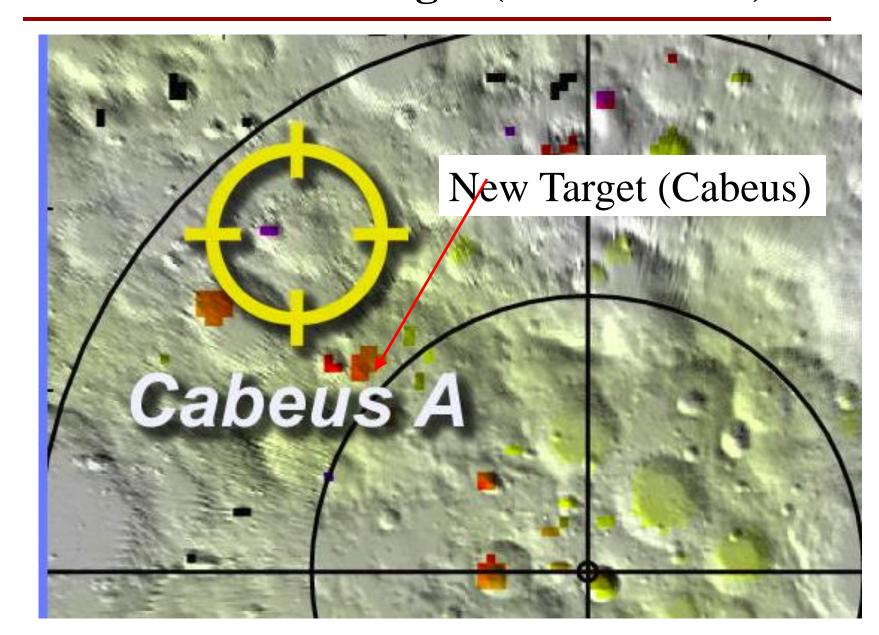


Original LCROSS Target



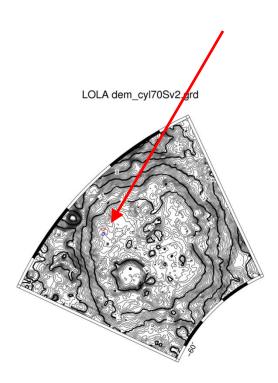


Closer View of Target (old and new)



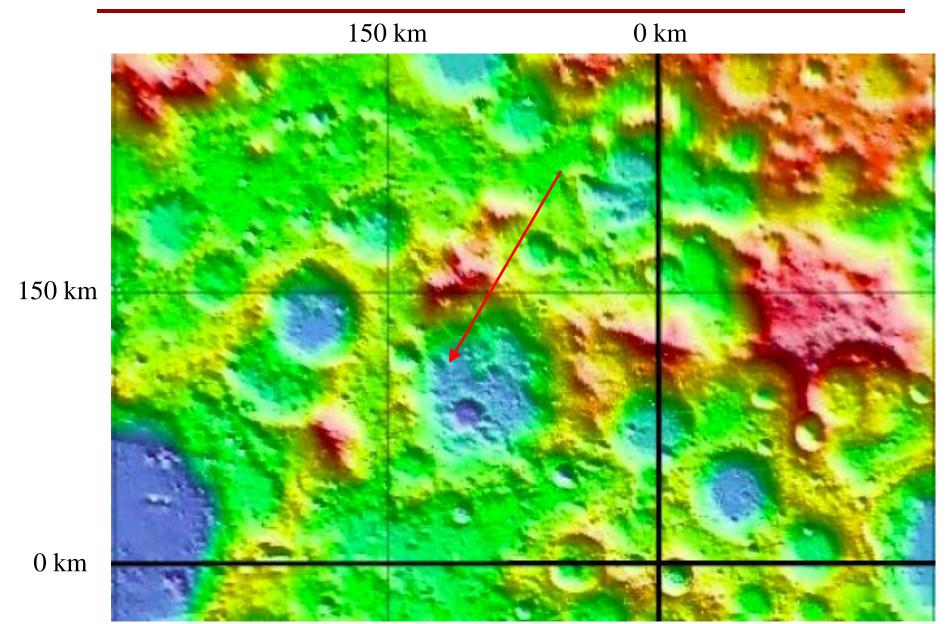


Centaur Impact indicated by **Red** circle SSC impact indicated by **Blue** circle



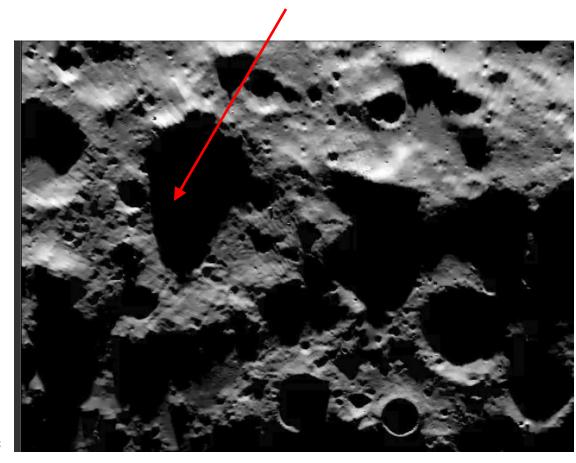


LOLA Data



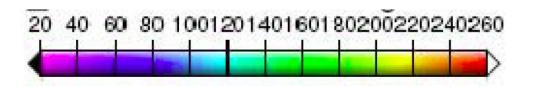


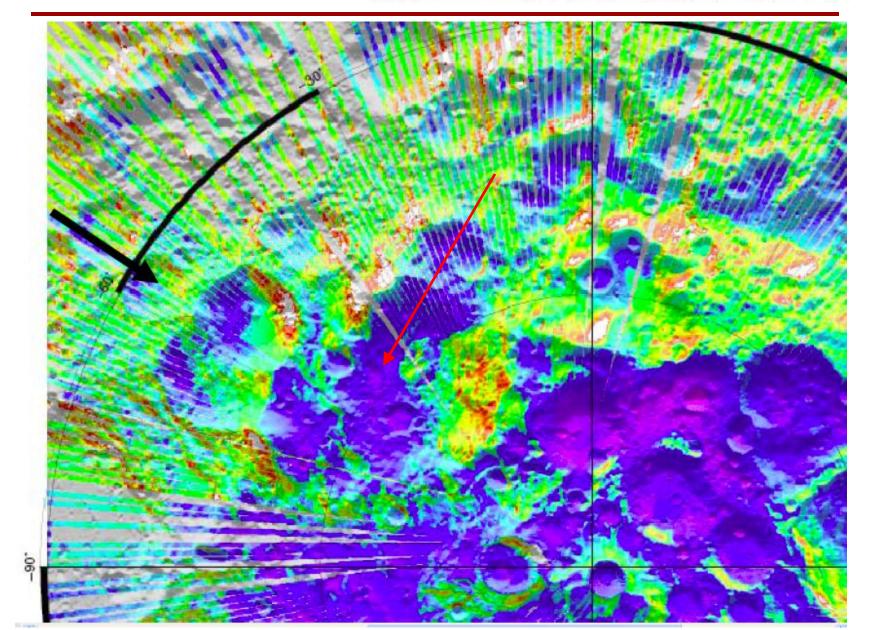
LOLA Data, Simulated Lighting



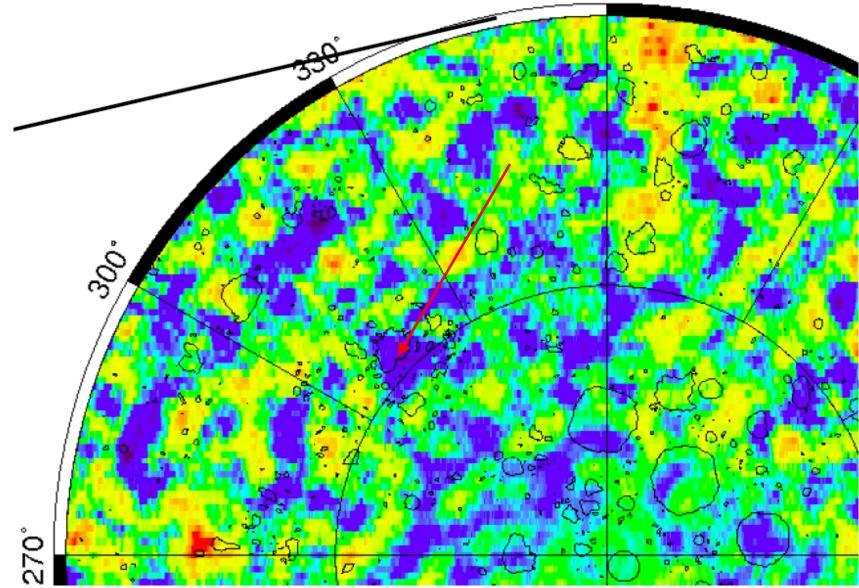


Diviner Data

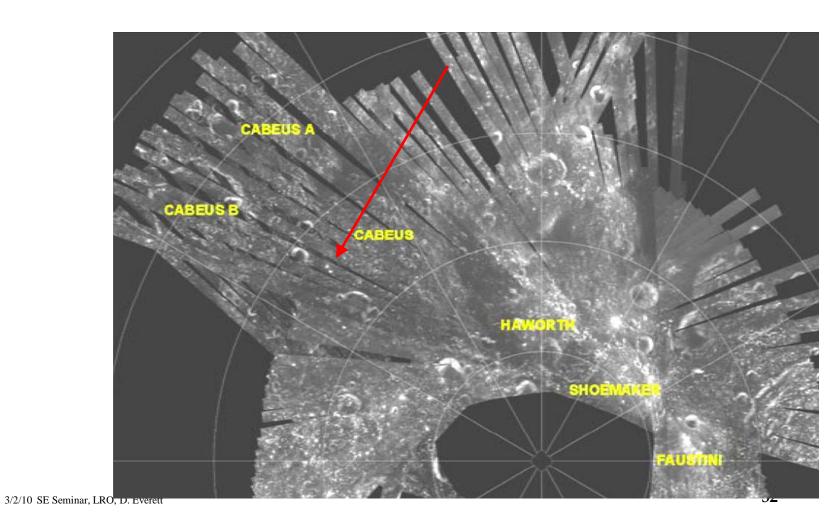






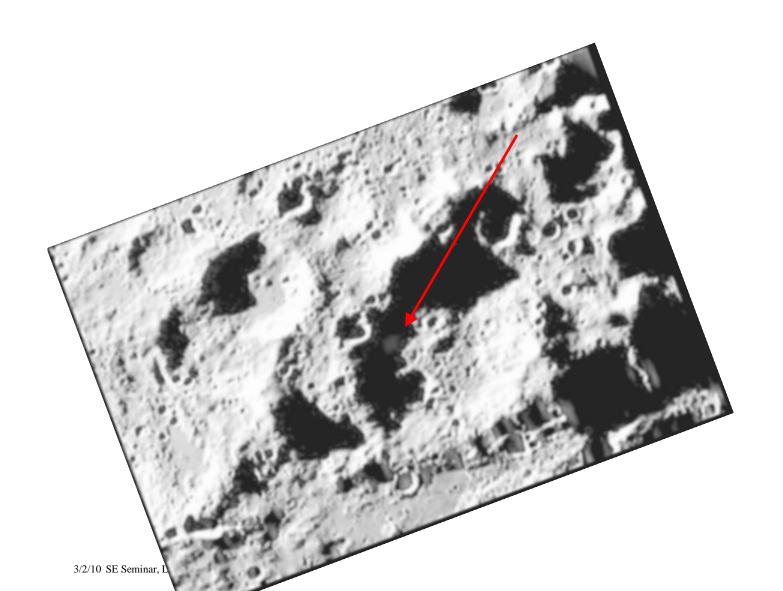






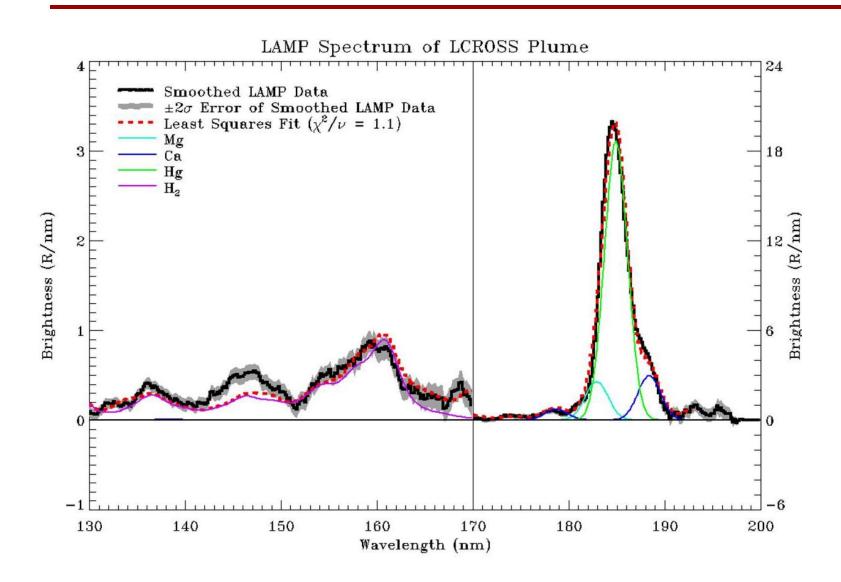


Centaur Impact from LCROSS





LAMP Detects the LCROSS Plume



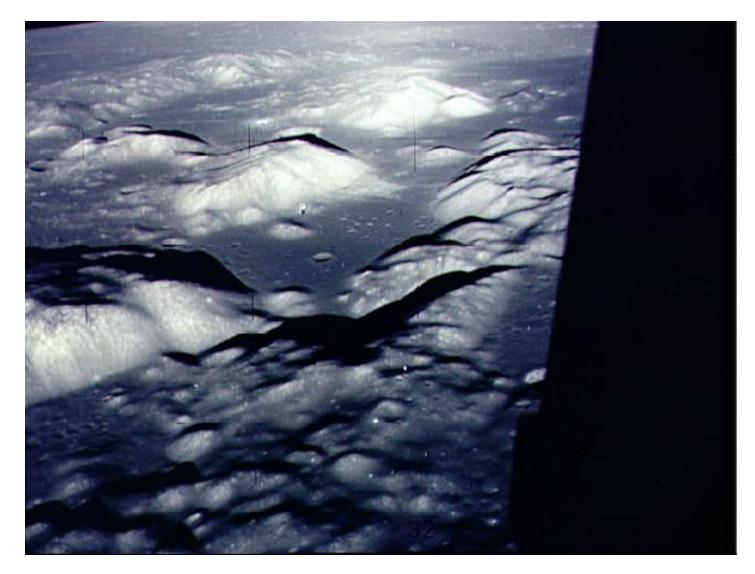


LCROSS Summary

- The impact appears to have occurred in a volatile rich area:
- Water ...and other compounds (e.g., CH4, CO2, SO2, NH3, H2S) *likely* observed...more work needed to get unique identification
- Estimates of total water from band depths and OH emission strengths indicate significant amounts of water (>100 kg vapor and ice)
- The amount and types of volatiles suggest:
 - The very cold temperatures sequester all sorts of volatiles
 - May be difficult to explain with a single source model

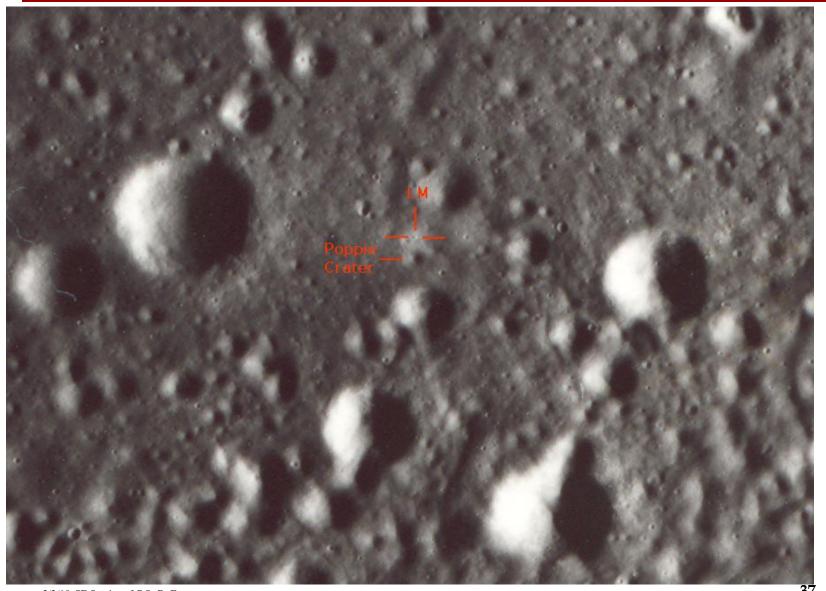


Apollo 17 Site from Orbit, 1972



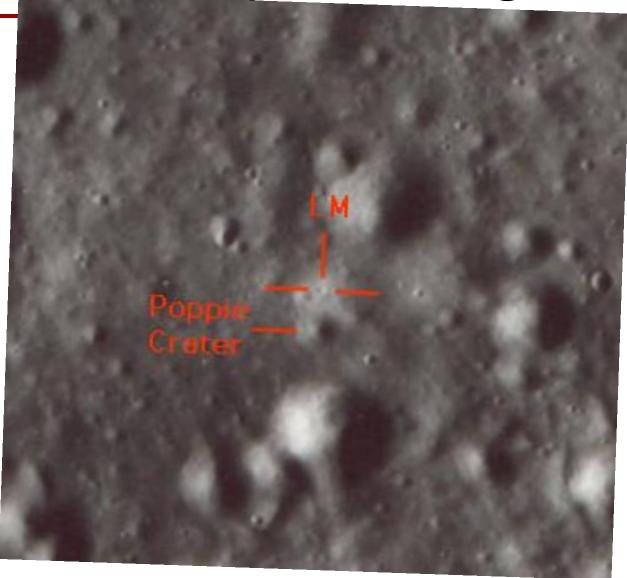


Apollo 17 Site After Departure, 1972



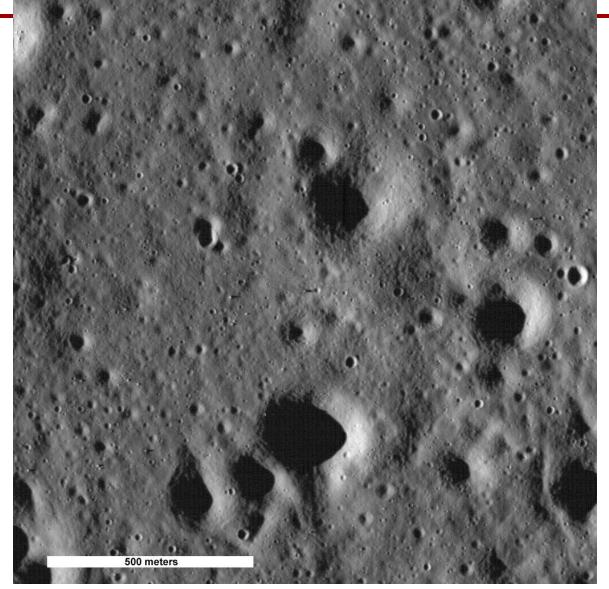


Apollo 17 Image of Landing Site, 1972



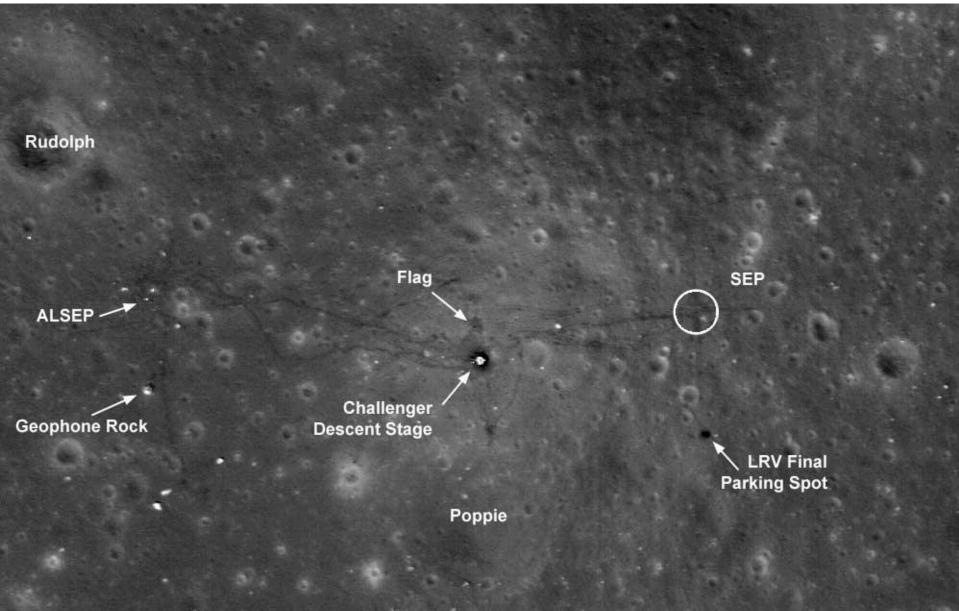


LRO Image from 100 km, 2009





LRO Image from 50 km





LRO Design Constraints (per AO)

- Polar, 50 km circular orbit
 - Harsh thermal environment (-140 to +140 deg C surface temperatures)
 - High-resolution imagery
 - All sun angles
- Delta II launch vehicle (launched on Atlas V)
 - Spinning upper stage
 - Tight mass constraint
- 14-month mission
- Class "C" reliability (largely single-string) with grade "B" parts and strong test program
- 2008 launch (launched June 18, 2009)



Programmatic Environment

- Robotic Lunar Exploration Program (RLEP) office originally at GSFC under Science Mission Directorate
 - LRO the first of a series of small, annual missions assigned to GSFC in May 2004
 - LRO philosophy was "design to cost"
- RLEP moved under Exploration Systems Mission Directorate in May 2005
 - LRO Philosophy became "design to requirements": little desire by HQ to descope requirements; strong desire to fly Mini-RF
- RLEP moved to Ames Research Center in November 2005
 - Second mission began to slip past 2009
- LRO asked to re-focus on cost as confirmation review approached
- RLEP renamed Lunar Precursor Robotic Program (LPRP) and moved to Marshall Space Flight Center in May 2006
- Due to Exploration budget concerns, RLEP program office closed in early 2007, LRO reported directly to HQ
- RLEP re-opened by FY2008 appropriations



Milestones

- AO June 2004
- Funding start in January 2005
- System Requirement Review in August 2005
- Launch vehicle changed to EELV in November 2005
- Preliminary Design Review in February 2006
- Confirmation Review in May 2006
- Critical Design Review in November 2006
- Start of spacecraft integration in January 2008
- Pre-Environmental Review in June 2008
- In July 2008, national launch priorities slip LRO to 2009 launch
- Thermal Vacuum start in October 2008
- Environmental testing and CPT complete January 2009
- Pre-Ship Review in February 2009
- Launch on June 18, 2009



Schedule

- We had a Level 1 requirement to launch in 2008
- HQ continued to emphasize this requirement
 - Exploration Systems Mission Directorate's (ESMD) credibility with Congress and OMB was tied to getting this first mission done on time
 - HQ offered extra funding after CDR in order to hold schedule
 - Some money was applied in key areas
 - Overall effect reduced cost by saving schedule: one component can hold up the entire development
- Independent Review Team expressed concern with LRO's schedule at each review
- LRO engineers frequently expressed concern with schedule
- LRO established a budget at confirmation which did not overly constrain the mission
- Project management and systems team needed to balance schedule against technical risk



LRO Fortune Cookie

People forget how fast you did a job – but they remember how well you did it.

Lucky Numbers 40, 27, 33, 5, 14, 9

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The Constant Challenge

- Find ways to get things done faster without compromising the technical integrity
 - Work harder (we all did this—good team spirit)
 - Add more people (mechanical team)
 - Design for parallel development
 - Test early
 - Manage risk
 - Challenge the standard way of doing business
 - Focus on the people
 - Make decisions and move on
- All of the above were necessary!



Launch Vehicle Change

- In September 2005, the propulsion team identified a risk associated with the nutation time constant of LRO's propellant tank.
 - Almost half of the Orbiter's mass is liquid fuel
 - Delta II upper stage is spin stabilized
 - We would not know until spring of 2006 (after drop-tower testing)
 whether LRO could meet launch vehicle requirement for NTC
- Conducted trade of options:
 - Accept risk and proceed with current design: too risky to schedule
 - Redesign with bi-propellant: too much schedule impact
 - Redesign for Evolved Expendable Launch Vehicle: beyond project's scope to make this decision
 - Redesign with solid rocket motor: impact on mechanical and thermal

• Briefed HQ in November 2005

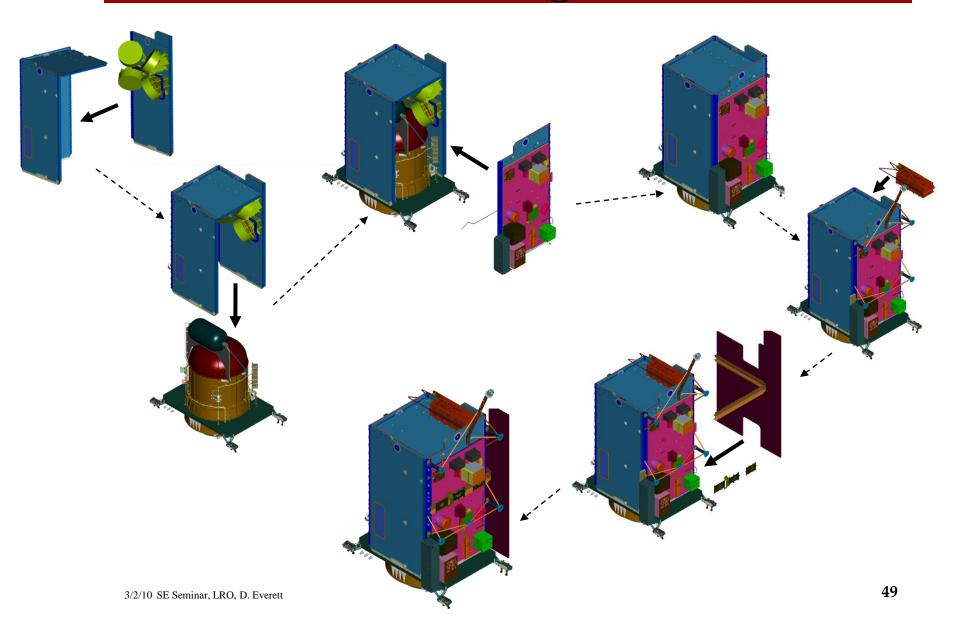


Launch Vehicle Change (cont.)

- Associate Administrator decided during the briefing to move LRO from Delta II to EELV
 - Solved NTC problem
 - Allowed use of surplus propulsion components from X-38
 - Provided additional launch capability for secondary payload
- LRO Mechanical team re-started system design with the following guiding principles:
 - Set mass limit with capability of two fuel tanks from X-38
 - Create modular design for parallel assembly
 - Couple significant mass to minimize thermal transients
- Mechanical and thermal teams were significantly behind at mission PDR in February 2006
- PDR-level peer reviews for mechanical and thermal in May 2006

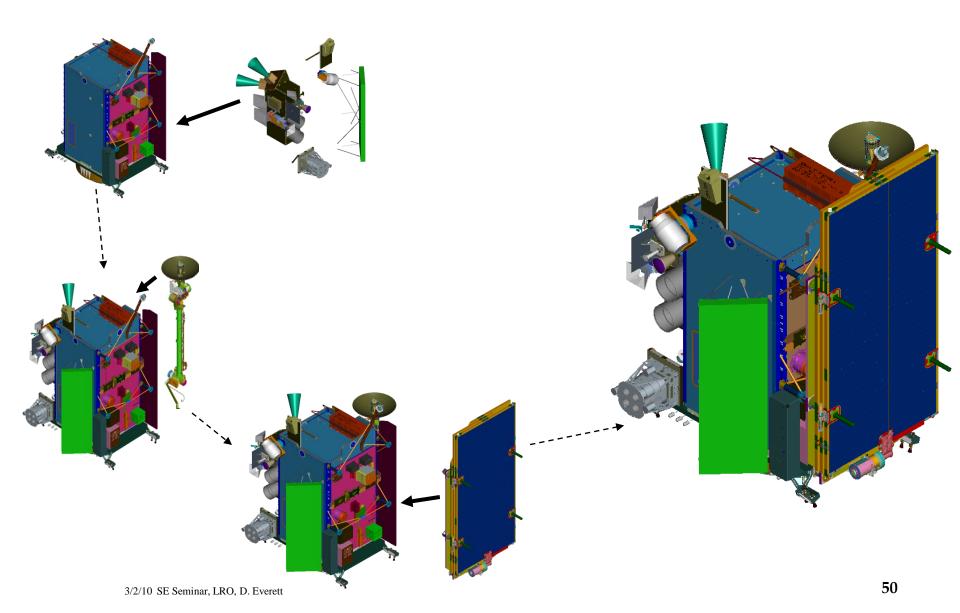


Orbiter Modular Integration (1)





Orbiter Modular Integration (2)





Test Early: Interface Tests

- We conducted interface tests with each instrument and with most other components as soon as breadboards were available
- We discovered problems at nearly every interface test: reversed polarity signals, timing issues, etc.
- All problems were easy to correct, since the tests were early
- We only experienced one interface problem during Orbiter-level integration (1553 transformer reversed)
- Time saved with interface testing easily exceeded time spent on the tests
- Example: transponder
 - Added scope to contract to implement interface test in July 2007
 - Detector lock and rcvr clock signals swapped, soft reset not implemented, spacecraft software error caused repeated strobing of hardware reset, telemetry database updated, GSE aux command changed to a square wave
 - Integration of flight unit in February 2008 found no issues



Risk Management

- Monthly meetings with each of the subsystem leads provided input to our risk management process
 - One-on-one atmosphere was good for identifying potential issues at the system level
 - Kept the subsystem leads thinking about risk
 - Kept the database up-to-date
- Monthly risk management board meetings provided:
 - Insight to project management
 - Forum for project-level decisions about risks
- The LRO team did not wait for monthly meetings to address critical risks
- Example: propulsion tank NTC issue
- Example: hard drive radiation test failure
- Example: C&DH power converter delayed delivery
 - Built flight spare card with slightly lower quality part
 - Started investigating risk associated with flying this part
 - Bought time while we worked with the vendor to get flight part delivered



Improved Process: Procurements

- The LRO team executed a number of procurements, including:
 - Inertial Measurement Unit
 - Star Trackers
 - Coarse Sun Sensors
 - Transponder

- Modulator
- Traveling-Wave Tube Amplifier
- Solar Array
- Battery
- We had significant **systems support** for each of these:
 - Ensuring the proper environmental requirements
 - Ensuring good interfaces
- Our **manufacturing engineer** worked with each vendor after selection:
 - Tailor SOW and specifications to use vendor processes as much as possible without sacrificing quality
 - Check preliminary parts list for issues
 - Ensure proper testing was part of the vendor's plans
- Example: Few problems with procured components at time of delivery
- Example: transponder parts issue avoided



Focus on the People

- We solved problems quickly by bringing our full talent to bear
 - Diverse perspectives
 - Minority opinions
- Constant effort to get people to voice their concerns
 - Some people don't want to be a bother
 - Some people don't realize the full impact of their concern
 - Some people don't think their voice will make a difference
- Some people require more effort
 - Maybe their style doesn't match your style
 - Perhaps they have less experience
 - Perhaps they worry too much
 - Or maybe they just think differently
- Example: propulsion trade to solve NTC problem
- Example: coarse sun sensor circuit design issue
 - Small discrepancy bothered engineers performing test
 - Pursued source (with systems support) until flaw was discovered



Decision Making

- There is no fool-proof method to make multi-parameter decisions with high-stakes risks
- LRO's formula:
 - Take input from multiple people (diverse perspectives)
 - Analyze what can be analyzed
 - Pick a path using engineering judgement
 - Follow the chosen path unless you hit an obstacle
- We did not spend a lot of time looking for other options if we found one that met schedule, cost, and performance requirements
- Challenges with this approach:
 - Viable solution is not always the "optimal" solution
 - Review teams like to see evidence of careful, exhaustive trade studies, with clear, analytic rationale
- Example: comm system redundancy
- Example: direct orbit insertion
- Examples: reaction wheel board layout issue, Diviner actuator damage
 - Band-aid fix to save schedule or significant delay to implement "clean" fix



Over 50 Issues Between CDR and I&T!

- Nearly every component had some sort of *unforeseeable* problem during the build phase, with technical risk-vs.-schedule or subsystem-vs.-subsystem decisions required:
 - C&DH:
 - Assembly issues—rework
 - SBC noise problem—rearrange spacewire ports
 - Power supply parts delays—build extra unit
 - Comm
 - Transponder Software design flaw—change ground stations
 - Transponder Hardware design flaw—replace part, jumpers
 - Modulator assembly problems—bring in-house
 - Modulator performance at cold—modify circuit
 - TWTA design error in ground protection circuit—fly as-is
 - GN&C
 - Wheel board layout problem—redo
 - Star Tracker resets—change part
 - MIMU part failure—replace part



Over 50 Issues (cont.)!

- Nearly every component had some sort of *unforeseeable* problem during the build phase, with technical risk-vs.-schedule or subsystem-vs.-subsystem decisions required:
 - Software performance problems—update code
 - Power: PSE frequency shift during vibe—tighten and retest
 - Payloads
 - CRaTER ETU part failure—flight parts OK
 - Diviner actuator damaged during test by long screw—re-work
 - LAMP board damaged by long screw—replace board
 - LEND power surge during thermal vacuum—replace unit (flight spare)
 - LOLA housing corrosion—fly as is
 - LOLA overtest during sine burst—no damage
 - LOLA corona during thermal vacuum—no damage
 - LROC NAC vibration failure—redesign mount for secondary
 - Mini-RF strut failure during thermal vac—redesign strut



Flight Integration Begins, Jan 2008



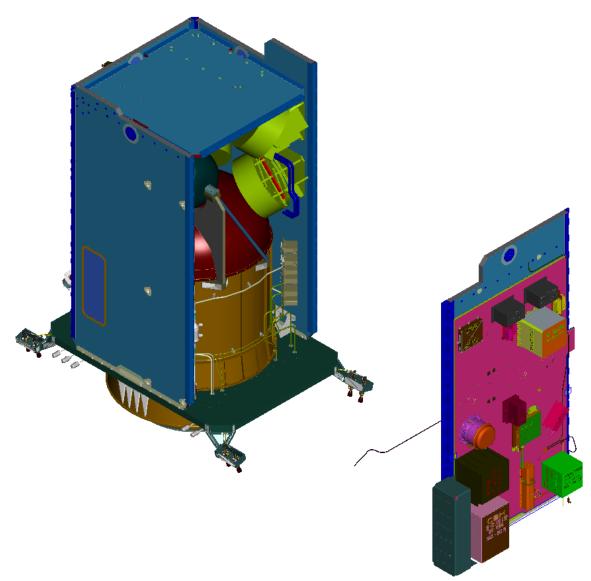


PDE Safe-to-Mate, January 2008





Propulsion Tank and Wheel Locations



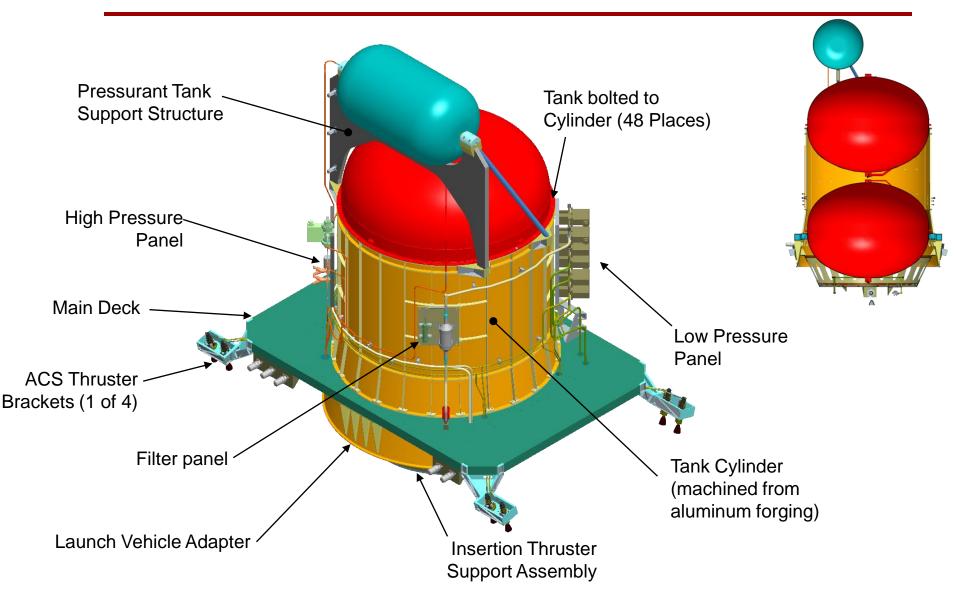


Reaction Wheels, January 2008





LRO Propulsion Module





Propulsion Module







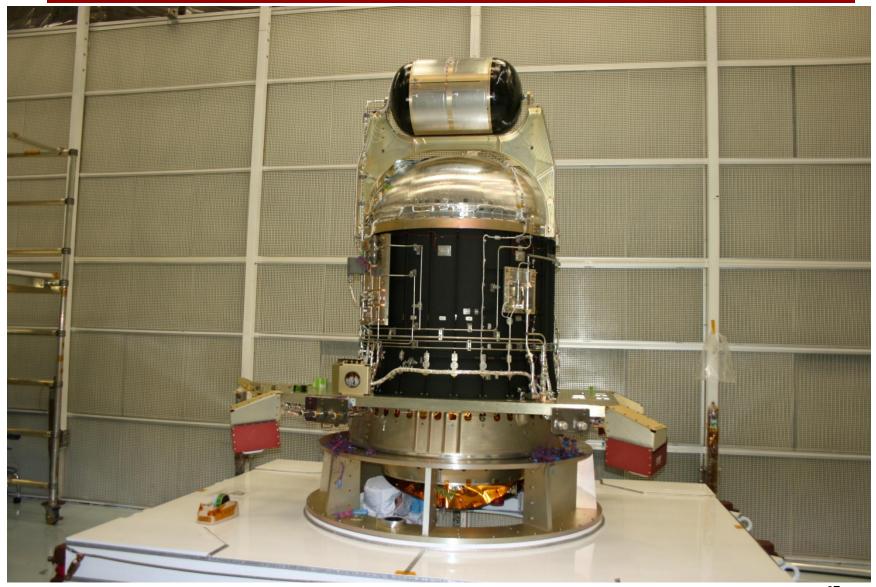


Assembly Team





Propulsion Module, January 2008

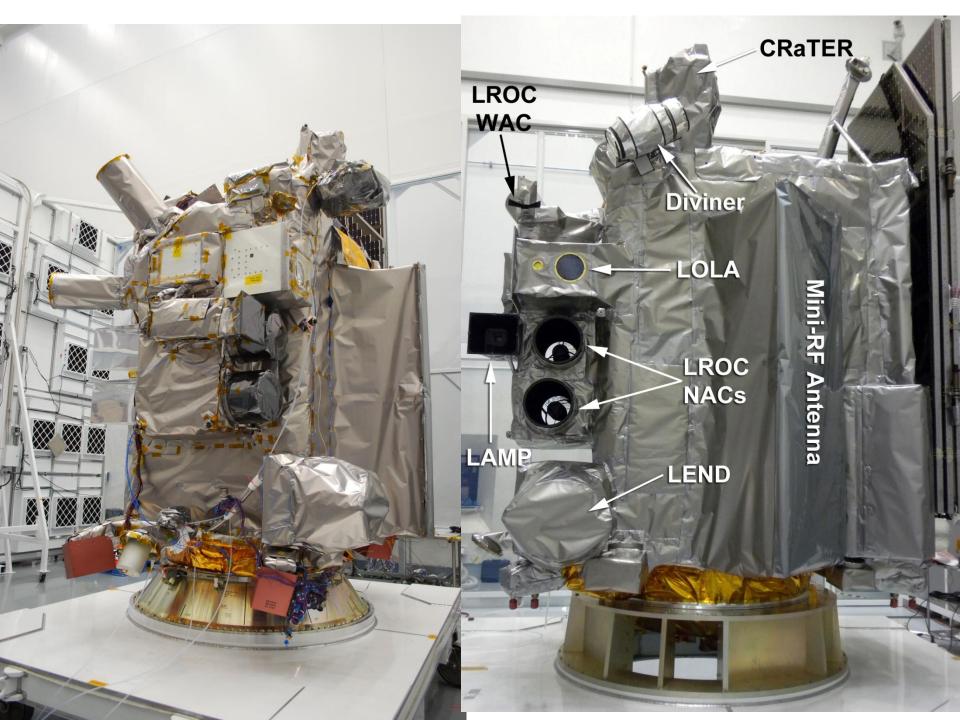




+Y Panel Integration, 3/13/08













WS1 Antenna Assembly at White Sands



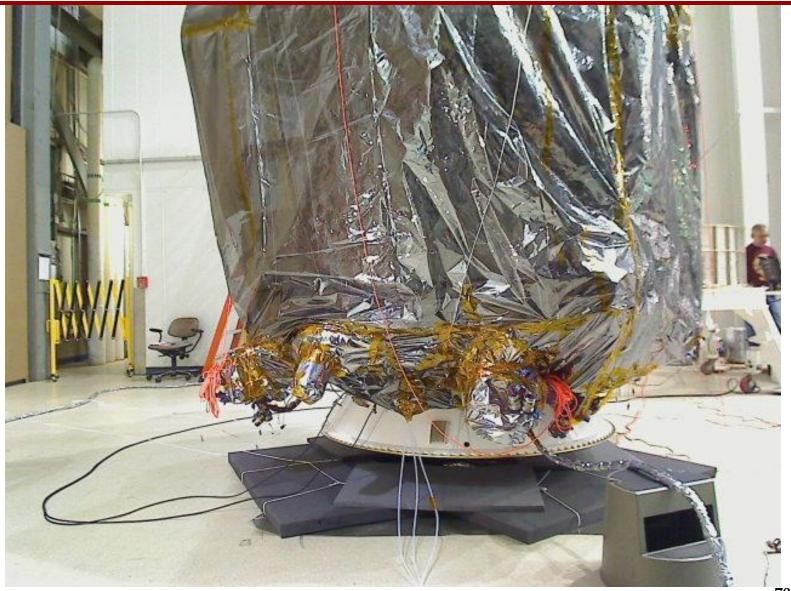






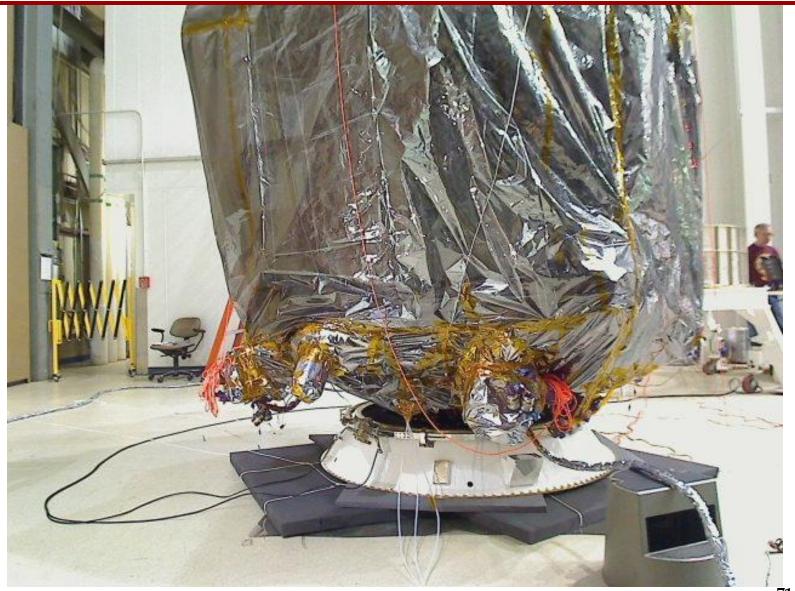


Shock Test (before)





Shock Test (after)









Thermal Vacuum







Problem Reports

- Over 700 Problem Reports (PR) generated
- About 500 PR's generated during system-level I&T
 - Documented all anomalies that weren't immediately understood
- Weekly review of all open PR's at the project level
 - Top-level visibility of all open issues
 - Quick response to serious issues
 - Kept up with paperwork closure
 - Did not close PR until all work associated was complete (understand issue, implement corrective action)
- Audit of PR's by Center prompted re-review of all closures
 - No serious issues found
 - Lesson learned—check tense of closure text (use past tense, not future tense)



Final Preparation for Ship

- Systems and Mission Assurance worked together to ensure clear and complete documentation
- Acceptance Reports for components
 - Pointer to all documentation
 - Signoff by component owner, subsystem lead, and cross-cutting systems (mechanical systems, avionics systems, thermal systems)
- Work Order Authorizations were not closed until:
 - Associated PR's were closed
 - All paperwork was complete and in the database
- Requirements were not considered "verified" until:
 - WOA was closed
 - Reports were in the configuration management system



On the Truck





LRO Crew at Astrotech



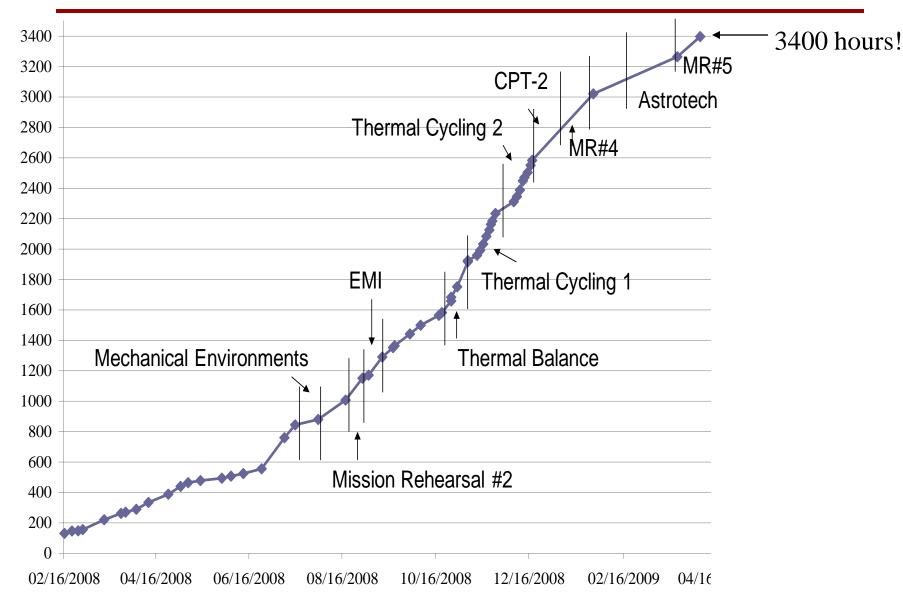


Launch Site Operations

- The end is in sight—don't stumble now!
- Shipped in February 2009 for April launch
- Vehicle issues pushed launch into June
 - Used extra time for additional operations testing
- Extra attention at launch site
 - Upper-level management gets very interested
 - Engineers become hyper-vigilant
- Project loses control of the schedule
 - Launch vehicle and range issues dominate
 - Spacecraft team must stay flexible
- Lots of fun and lots of stress!



Cumulative Orbiter Hours



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Stacked and Ready for the Fairing



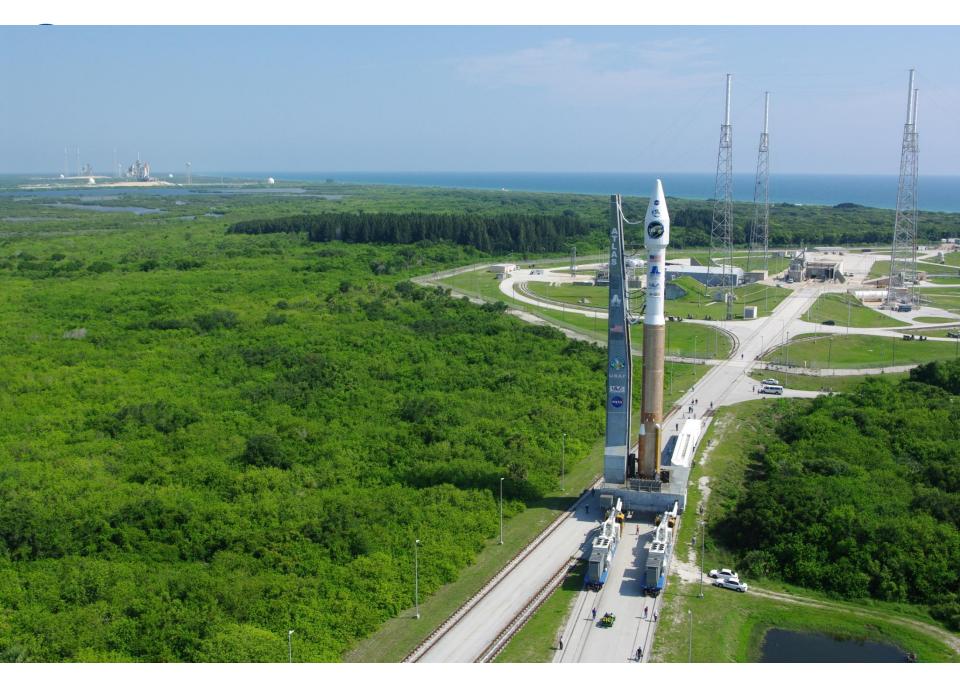




Onto the Rocket!

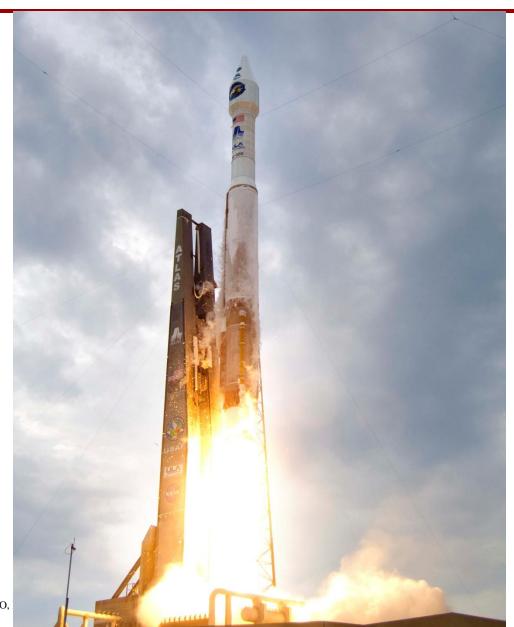








June 18, 2009





Post Launch

- 5 Days to the moon
 - Mid-course correction after 24 hours only 1.3 m/s: great ride from Atlas!
 - Lunar Orbit Insertion on June 23: 555 m/s (40-minute burn)
- Rehearsals paid off with generally smooth operations
- Safehold transitions
 - Early mission due to tight safing limits
 - Early lunar orbit due to unexpected tracker behavior on transition from lunar occultation
 - Couple of operator errors later in the mission
 - Spacecraft took care of itself as designed
- Instrument commissioning took a bit longer than planned
 - We consciously put less attention on this phase pre-launch in order to ensure full readiness in all other areas
- There is much to learn in the first few weeks of the mission; 24/7 staffing is essential



Mistakes

- Expect mistakes!
 - We all make mistakes; the challenge is to avoid the fatal ones
 - Treat mistakes and failures as a normal part of the job—keep things out in the open, clean up, and move on
- Some of our biggest mistakes:
 - Underestimated the system-level complexity of the High-Gain Antenna System and the Solar Array System
 - Interplay of thermal with RF and with actuator electronics
 - Gimbal blankets
 - Resistive losses in solar array cables
 - Failed to anticipate the impact of the change in the center's engineering services contract
 - Major contract change right in the middle of the build phase
 - Created uncertainty, impacted workforce, delayed harness
 - Underestimated some warning signs on overloaded engineers
 - High performers don't always take a break when they should, and sometimes take on more than they can handle
 - Extended schedule created extra stress—working hard for longer than expected
 - Impacted efficiency rather than integrity of the system



Failures and Flaws

- Coarse Sun Sensor interface circuit—wrong resistance
 - Found during ACS testing before environmental testing
 - Removed C&DH and replaced resistors
- Solar array gimbal power dissipation—14x higher than planned in thermal design
 - Found during thermal balance testing
 - Added radiator and removed blankets
- LEND high voltage arcing—damaged detectors
 - Found during thermal vacuum testing
 - Replaced instrument with flight spare after final Orbiter CPT
 - Further issues on one detector after operating for 5 months in space—instrument still meeting performance requirements
- LOLA blanket too tight—causing alignment issues
 - Found shortly after instrument activation
 - Only impacts some measurements over cold surfaces—instrument still achieving objectives



Observations and Lessons Learned

Observations on motivation (inspired by Daniel Pink):

Autonomy

- Team members at all levels were invited to promote their best ideas in support of the mission as a whole—ownership of solutions
- Systems engineering held the big picture view, facilitated communication, documented design decisions, verified system-level performance
- Team members understood their control over mission success and were, therefore, motivated to excel

Mastery

- We challenged our experts in a constructive way
 - Used basic physics, expected explanations in those terms
 - Encouraged a discipline lead to represent their own perspective, but with an eye to the system impact
- We expected ownership and probing inquiry of anomalies and design issues

Purpose

- Headed to the moon, paving the way for the new exploration
- We tried to make sure everyone realized the criticality of every piece of the system
- We held regular get-togethers and we celebrated our victories along the way, encouraging a sense of team



Observations and Lessons Learned

- Don't be afraid to point out to stakeholders decisions that can be made to relieve your problems (launch vehicle example)
- Programmatic constraints affect the development:
 - Tight schedules force decisions
 - Tight budget approaching confirmation forces optimization
 - Extra money after CDR can save schedule and probably save money in the long run
- Even if the schedule is tight, make sound technical choices (remember the fortune cookie)



Observations and Lessons (cont.)

- Interface tests save money in the long run—test early and often
- Plan early for parallel development and assembly
- Decouple delivery events so that integration can move forward even if one item is late
- Systems engineering is all about the team
 - Success depends on the performance of the entire team
 - Some people on the team will require more effort, but the extra effort is required to get different perspectives
 - Watch for overloading, especially in those requiring little effort, and definitely in yourself
 - Be flexible and optimistic



LRO Credits

compilied by David Everett, 9/22/09

Project Office

Craig Tooley	Project Manager	GSFC code 451
Cathy Peddie	Deputy Project Manager	GSFC code 451
Bill Sluder	Deputy Project Mgr/Resources	GSFC code 451
Keith Opperhauser	Project Support Mgr	GSFC code 451
Deanna Adamczyk	Financial Manager	GSFC code 451

Tricia Gregory

Julie Janus

Contracting Officer

Amy Aqueche

Jim Smith

Mission Business Mgr

Mary Bernhard

General Business (-2007)

Vanessa Hernandez-Martinez Resource Analyst Linnette Morales Resource Analyst

Bob Hesenperger EVM

Andy Eaker Scheduling Lead

Marty Campbell Scheduling

Debbie Dusterwald CM/DM Manager

Dorothy Hall
Warren Shultzaberger
CM/DM
Angela Hess
MIS
Jen Brill
MIS

Kristina Safdie Risk Management (2006-present)
Adrian Rad Risk Management (2004-2006)
LaShonda Jacobs-Terry Procurement (CSS, Star Tracker)

GSFC Science Team

Rich Vondrak Project Scientist (2008) GSFC code 690
Gordon Chin Project Scientist (2004-2007) GSFC code 693
Tom Morgan Project Scientist (2007) NASA HQ
John Keller Deputy Project Scientist GSFC code 691

Payload Team

Arlin Bartels Payload Systems Manager
Mary Reden Payload Systems Engr
Joe Cerullo Payload Systems Engr
Stan Scott Science Data Mgmt

Systems Engineering Team

Dave Everett

Deputy MSE, Mission Design Martin Houghton GSFC code 599 Rick Saylor Deputy MSE, I&T Honeywell Phil Luers **Avionics Systems** GSFC code 561 Tom Ajluni Spacecraft Bus & LV Systems ATK Steve Andrews Safing Engineer, HGAS Systems Lead GSFC code 599 Mark Beckman Flight Dynamics GSFC code 595 **Rivers Lamb** Flight Dynamics GSFC code 595 Leslie Hartz Systems Analysis GSFC code 599 **Eric Holmes GN&C Systems** GSFC code 591 Mike Pryzby **Orbiter Systems** ATK Mechanical/Thermal Systems ATK Steve Wasserzug Charlie Wildermann SW/HW Systems GSFC code 580

Mission Systems Engineer

Joe Novotka Electrical Systems, EMI/EMC QSS

Judy BrannenRequirements Database ManagerConstellation Software Engineering

GSFC code 599

Tom Jones Launch Vehicle Mgr GSFC code 429

EEE Par	rts Team		
	Rich Williams	EEE Parts Lead	GSFC code 562
	Chris Greenwell	EEE Parts Support	QSS
			Ball Aerospace and Technologies
	Bruno Munoz	EEE Parts Support	Corporation
	Maxine Windhausen	LRO Parts Storage & Procurement	MEI Technologies
	Henning Leidecker	EEE Parts Expert Consultant	GSFC code 562
Contam	ination Control		
	Chris Lorentson	Contamination Control Lead	GSFC code 546
	Rachel Rivera	Contamination Engineering	GSFC code 546
	Joe Hammerbacher	Contamination I&T	SGT
	Glenn Rosecrans	Contamination Analyst	SGT
	Patsy Dickens	Contamination support and Documentation	SGT
	Marcello Rodriguez	Purge Systems and contamination support	GSFC code 546
	Alfred Wong	Cleanroom Support Systems	SGT
	Leon Bailey	Contamination Control Technician	ManTech
	Karrie Houston	Contamination Engineering	GSFC code 546
I&T Tea	nm		
	Joanne Baker	Orbiter I&T Lead	GSFC code 568
	Mike Wright	Deputy I&T Manager	GSFC code 568
	Kevin Blahut	GSE Systems Engineer	ATK
	Harold "Rex" Richardson	I&T Engineer	ATK
	Massoud Ainloo	Senior Test Engineer	MEI
	Joshua Grodin	I&T Engineer	MEI
	Gary Lepore	I&T Engineer	MEI
	Marsha Shanahan	FlatSat Manager	MEI
	Carroll Trickey	Senior Electrical Technician	OSC
	Patrick Kilroy	I&T Engineer	GSFC Code 568
	George Moore	I&T Engineer	GSFC Code 568
	Greg Greer	ITOS Lead Engineer	Hammers
	Warren Thompson	Front End Processor Developer	Hammers
	Michael Smit	Spacecraft Simulator Developer	Hammers
	Matt Lew	Spacecraft Simulator Developer	Hammers
	Karen Calvert	ITOS Developer	Hammers

	Matilda Ewancio	Electrical Technician	OSC
	Brenda Wallace	Electrical Technician	SGT
	Deneen Ferro	Electrical Technician	SGT
	Kim Cousler	Environmental Project Engineer	GSFC Code 549
	Janet Thomas	Environmental Project Engineer	GSFC Code 549
EMI Te	sting Laboratory at GSFC	<i>3</i>	
	Mark Branch	EMC Environmental Test Engineer	GSFC Code 549
	Vaughn Nelson		
	Rick Jones		
	Robert Houle		
	Nathan Block		
	Greg Jamroz		
	Andrew Mentges		
Vibratio	on Test Group		
	Timothy Schwartz	Vibroacoustic Environmental Test Engineer	GSFC Code 549
Therma	l Vac test Group		
	Ana-Mellina Espiritu	Thermal Vacuum Environmental Test Engineer	GSFC Code 549
Optical	Alignment Team	Č	
1	Henry Sampler	Optical Alignment Lead	code 551
	Dr. Samuel Hetherington	Optics Support Engineer	code 551
	Carlos Aviado	Optics Support Engineer	Analex
	James Gill	Optics Support Engineer	Analex
	Nicholas Spartana	Optics Support Technician	Analex
	Dean Osgood	Optics Support Technician	Analex
	S		
Safety a	and Mission Assurance Team	1	
·	Ron Kolecki	System Assurance Mgr (SAM)	
	Lydia Lee	Deputy SAM	
	Jana Rezac	Safety Lead	
	Chuck Peterson	Safety	
	Cindy Taylor	Software Quality Engineer	
	Nick Virmani	Manufacturing Engineer	
	Al Lacks	Quality Assurance	
	I C.1.1	Ovality Assumence	

Quality Assurance

Joe Calabrese

Mechanical Team

ilicai i caili		
Giulio Rosanova	Mechanical System Lead Engineer	543
Pilar Joy	Material Engineer	541
Craig Stevens	Lead Structural Analysis	542
Jeff Pattison	Acoustic Analyst	542
Wayne Chen	SB, IM Structural Analyst	542
Darian Robbins	Mechanical GSE Lead Engineer	543
Gordon Casto	SB, IM Structure Lead Engineer	543
Greg Martins	HGAS Lead Engineer	543
Jason Hair	HGAS Engineering Support	543
Karl Schuler	Senior Technician	543
Larry Madison	Composite Support Engineer	543
Rene Carlos	Coupon Test Engineer	543
Steve Patton	Lead Technician	543
Katheryn Vasquez	MGSE Lead	543
Joe Schepis	Gimbals Lead Engineer	544
Kamal Thakore	GCE Lead Engineer	544
Boris Chernyakov	GCE Support Engineer	ATK
Nick Shurr	Gimbal Engineering Support	544
Charlie English	Technician	547
Chris Kolos	Technician	547
Dave Dollard	Shop Planner	547
Frank Rondeau	Technician	547
Mike Schoolman	Technician	547
Ron Walters	Technician	547
Tim Schwartz	Test Engineer	549
Nick Galassi	Senior Analyst	Aerostress
Bryan Rizzo	SAS Structural Analyst	ATK
Ed Dobins	Designer (MGSE)	ATK
George Mooney	Technician	ATK
Ginger Bronke	Designer (IM)	ATK
Greg Davis	Designer Mass Simulators	ATK
Hal Baesch	Technician (Detailed to PROP Group)	ATK
Heather Borowski	IM Structural Analyst	ATK
Heather Borowski	IM Structural Analyst	ATK

Jimmy Lee	QA Mechanical	ATK
Joe Green	Designer (SAS)	ATK
John Harvey	Designer HGAS MGSE	ATK
Ken Pellak	Designer (MGSE)	ATK
Mike Golob	MGSE Engineering Support	ATK
Mike Hersh	SAS Lead Engineer	ATK
Paul Baird	Loads Analyst	ATK
Pete Patterson	MGSE Analyst	ATK
Rodney Deensie	Analyst	ATK
Shelly Conkey	HGAS Structural Analyst	ATK
Steve Wasserzug	PM Lead Engineer	ATK
Suk Yoon	Senior Designer (HGAS)	ATK
Kurt Wolko	Designer (Detailed to PROP Group)	Chesapeake
Chris Ross	PM Designer	ManTech
Dan Hayward	Lead Designer (PM)	ManTech
Jim Baker	Facilitator	ManTech
Glen Byron	HGAS Support	SGT
Justin Ward	SAS Engineer	SGT
Kevin Nims	Analyst	SGT
Lisa.Mryncza	CM Drawings Administrator	SGT
Monique Fetzer	ITP/RAD Lead Engineer	SGT
Nereses Armani	Designer (SB)	SGT
Phil Kurilchik	Designer	SGT
Sandy Shuman	Designer	SGT
Cecilia Chow	Analyst/Dynamics	SGT
Rick Baird	MGSE Designer	SGT
Wasam Aboufasha	SB Analyst	SGT
Brian Kittle	Technician	OSC
Tony Sanders	AM Analyst	Vantage

Thermal System

Charles Baker LRO Thermal Systems Lead
Christine Cottingham LRO Thermal Hardware Lead
Sharon Peabody LRO Thermal Analysis Lead
Matt Garrison LRO Thermal Instrument Lead

Tony Melak LRO Thermal High Gain and Solar Array Lead LRO Thermal High Gain and Solar Array Analyst

Dan Powers LRO Thermal Analyst LRO Thermal Analyst Juan Rodrigues LRO Thermal Analyst Bill Chang LRO Thermal Consultant Wes Ousley Walter Ancarrow LRO Thermal Analyst Diane Schuster LRO Hardware Technician Doug Varney LRO Hardware Technician Rosalyn Nelson LRO MLI Technician LRO MLI Technician Shirley Adams Brenda Estavia LRO MLI Technician **Hume Peabody** LRO Thermal Analyst Jesse Arminger LRO Thermal Analyst Markham Hacke ITP Project Manager

Elizabeth Oey Avionics Radiator Project Manager Sargon Addi Avionics Radiator Quality Assurance

Mellina Espirito Thermal Test Manager

Chris Skocik
Thermal Test Fixture Designer
Sherrod Ware
Thermal Test Fixture Technician
Grace Miller
LRO Thermal Coating Technician
LRO Thermal Coating Technician
John Petro
LRO Thermal Coating Technician

Mary Jane Stevenson LRO Thermal Coating Manager Wanda Peters LRO Thermal Coating Manager Jack Triolo LRO Thermal Coating Consultant LRO Thermal Coating Engineer Marcello Rodrigues Kapton Film Heater Manufacturer Jay Chung George Davis Mechanical Thermostat Engineer Doug Brown Mechanical Thermostat Manager Warren Chen Heat Pipe Production Manager

Meshack Aduwu ITP and Avionics Radiator Heat Pipe Lead

Michael Deiuliis RWA and Battery Heat Pipe Lead

Mario Martins Lead Test Technician

Power System

Tom Spitzer Power System Lead Dong Sui Power GSE Lead

Power System--PSE

Amri Hernandez-Pellerano PSE Lead Engineer Brad Kercheval PSE Design Engineer

Greg Alkire PSE Master Controller FPGA Design Engineer
Robert Stone PSE Slave FPGA & PMC Design Engineer
Jeff Travis PSE PMC Design & FPGA Test Engineer

Syed Ameen PSE Hardware Command FPGA Design Engineer

Mehul PatelPSE Test ConductorFederico SanidadPSE Test ConductorJohn WashingtonGSE TechnicianTom RozanskiGSE Technician

Power System--Battery

David Jung LRO Lead Battery Engineer

Gopal Rao Staff Engineer

David Sullivan LRO Battery Test Engineer

Tom Rozanski Battery Lab Manager

ABSL Team

Raz Sawar ABSL LRO Project Manager

Dave Curzon ABSL LRO Project Manager (formerly)

Rod Ng ABSL LRO Technical Lead

Andy McNamara ABSL Mechanical/Thermal Engineer

Ralph Ball ABSL QA Engineer

Power System--Solar Array

John Lyons Solar Array Lead

Emcore Engineering and Management:

David Danzilio GM/VP

Navid Fatemi Program Director
Brad Clevenger Director of Operations
Pat Coil Director of Contracts

Mary Beth Chumney Proposal mgr.

Kip Dodge LRO Program Manager

Jeff Hillseth Mfg. Director

Vivien Bercier Mfg. Engineering Manager

Jody WoodEngineering ManagerJimmy PappanLRO Panel Engineer

John Crisman QA Mgr.

Robert Young QA Karen Fellner QA

Eric Lochausen Parts and Materials

Teri King Procurement

Kay Naranjo Accounting Mgmt

Cheryl Anderson Accounting
Don Wichhart Accounting

Rick Bishop Production

Scott WilkinsonCost AccountingEric DownardCell ProductionStephanie BaerConfiguration MgmtDrew FloresProduction Support

Jill Courtney Shipping

Richard Coatney Production Supervisor

Thomas Angon Receiving
Kevin Malone Accounting

Art Chevez Test Panel Engineering

Robert Gallegos Test/CIC

Andy Anders Test Panel Engineering

Emcore Manufacturing

Alfred Gutierrez Panel Area Manufacuring Panel Area Manufacuring Angelica Trujillo Dalena Trinh Panel Area Manufacuring David Zier Panel Area Manufacuring Estuardo Marroquin Panel Area Manufacuring Lan Dao Panel Area Manufacuring Maria Luisa Verdejo Panel Area Manufacuring Meliane Nettles Panel Area Manufacuring Rene Lacad Panel Area Manufacuring Rick Manzanares Panel Area Manufacuring Samuel Watson Panel Area Manufacuring Mile Hicks CIC Area Manufacturing Gloria Kurkowski CIC Area Manufacturing Mai Vuong CIC Area Manufacturing **Carmen Ceniceros** CIC Area Manufacturing CIC Area Manufacturing Ha Nguyen Pamela Richardson CIC Area Manufacturing

Fermin Rodriguez

Marianne Trinh

CIC Area Manufacturing
Ashly Donaldson

CIC Area Manufacturing

National Technical Systems (NTS)—Thermal Vacuum Testing

Primary Crew

Acoustic

Jori Czajkowski Technician Edward Nelsen Engineer

Thermal Vacuum

Philip Carr Program Manager/Engineer

Eric Kogen Technician

Secondary Crew

Mark Kawai Technician
James King Technician
Chris Marin Technician
Mike Rudy Technician

Support Personnel

Victor Alfano Sales

Kent Burgdorfer Instrumentation Technician

Damian Castello Fluids Technician Kelly Delia Program Coordinator

Ron Foster Shipping/Receiving Manager

Troy Haag Maintenance Manager

Jerry Hatley Electrician

Marie Jensen Shipping/Receiving
Judy Jones Quality Control
Larry Jones Fluids Technician

Sergey Klochko Instrumentation Engineer

Erik Knowles Fluids Manager

Tim Kogen Instrumentation Technician Marco Macias Maintenance Technician Russell Presswood Machine Shop Manager Janice Saari Quality Assurance Manager

Juan Sanchez Fluids Technician

Randy Shaw Environmental Manager Mike Springer Programs Manager

Gary Thompson Sales

Exceptional Suppliers

Roger Green Exclusive Welding

Applied Technology Associates (ATA)—Hot Box Design and Construction

Tony Tenorio

Steve Dolbey

Dennis Smith

Charlene Bausinger

Troy Jensen

Larry Martell

Jeff Stein

Shatona Martin

QIOPTIQ Space Technology (Cover Glass)

John Martin

Propulsion System			
Chuck Zal	crzwski	Propulsion Lead	
under cons	struction	_	
Attitude Control Sys	stem		
Jim Simps	on	ACS Lead Engineer	GSFC code 591
ACS Hardware Team			
Ken McCa	ughey	ACS Hardware Lead	GSFC code 596
Laurie Eas	ter	Technician	GSFC code 596
Steve Scru	iggs	Technician	GSFC code 596
Joe Roman	1	Technician	GSFC code 596
Tracy Pric	e	Technician	Orbital
Rani Lavu		Technician	Orbital
Millie Ewa	ancio	Technician	Orbital
Inpong Siv	rilay	Technician	Orbital
Carol Zep	o e e e e e e e e e e e e e e e e e e e	Technician	Orbital
Nat Gill		PDE and RW FPGA	GSFC code 566
Jeff Keck		FPGA Support	Northrop Grumman
Eric Bentle	ey	Mechanical Drafting	Swales Aerospace
Reaction Wheel Tean	1		
Russ Rode	er	RW Lead and Mechanical Engineer	GSFC code 596
John Wilse	on	RW Electrical Engineer	GSFC code 596
Joe Vitale		RW Software	GSFC code 596
Mary Kerl	be	RW PWB Layout	Orbital Sciences Corporation
Fred Mana	ige	RW and PDE PWB Checking	Orbital Sciences Corporation
Tom Micc	olis	RW Parts Engineer	Orbital Sciences Corporation
Bob Read		RW Support Task	Orbital Sciences Corporation
PDE Team			
Jason Bad	gley	PDE Lead Engineer	GSFC code 596
Noble Jon	.	PDE Mechanical Engr	GSFC code 596
Tom Gibb	oney	PDE and GDS Support Task	Orbital Sciences Corporation
Allan Hof	•	PDE Module PWB Layout	Orbital Sciences Corporation
Amanda V	rirts	PDE Inhibit Unit PWB Layout	Orbital Sciences Corporation
		•	-

Star Tracker Team

Noble Jones	Star Tracker COTR	GSFC code 596
Roberto Casini	Program Manager	Galileo Avionica
Stefano Lorenzini		Galileo Avionica
Dorico Procopio		Galileo Avionica
Massimo Materassi		Galileo Avionica
Giuseppe Borghi		Galileo Avionica
Anna Fabri		Galileo Avionica
Simone Becucci		Galileo Avionica
Andrea Landi		Galileo Avionica
Davide Fiorini		Galileo Avionica
Marco Picchi		Galileo Avionica
Moreno Stagi		Galileo Avionica

Miniature Inertial Measurement Unit Team

Ed Davis	MIMU COTR	GSFC code 596
Reginald Sherman	Technical Director	Honeywell International
Paul Brueggeman	Technical Director	Honeywell International
Jim Akins	Technical Director	Honeywell International
Marion Rowe	Program Manager	Honeywell International
Jon Lawler	Contract Management	Honeywell International
Kevin Toliver	Product Assurance	Honeywell International
Joe Protola	Systems Analysis	Honeywell International
Jeff Young	Technical Director	Honeywell International

Coarse Sun Sensor Team

CSS COTR	GSFC code 596
Program Director	Adcole Corporation
Electrical Engineer	Adcole Corporation
Quality Assurance Engineer	Adcole Corporation
Manager, Reliability and Quality Assurance	Adcole Corporation
	Program Director Electrical Engineer Quality Assurance Engineer

ACS Design and Analysis		
Joseph Garrick	Lead Analyst	GSFC code 595
Oscar Hsu	RW Sizing, Delta V and Delta H Modes	GSFC code 595
Phil Calhoun	Attitude Kalman Filter	GSFC code 595
Neerav Shah	Analyst	GSFC code 595
Roger Chen	Sun Safe Modes	R&D Research
Gerardo Ortiz-Cruz	Cooperative Education Student	GSFC code 595
Neal Patel	Cooperative Education Student	GSFC code 591
Alice Liu	Jitter Analysis	GSFC code 591
Carl Blaurock	Analysis	Nightsky Systems
GSFC Dynamic Simulator		
George Heisey	GDS Project Lead	Northrop Grumman
Stephen Leake	GDS Software Lead	GSFC code 582
Juan Raymond	GDS Systems Support	
Tom Correll	GDS PMRD Card	GSFC code 596
Agbontaen Imasuen	GDS Hardware	GSFC code 596
Wattana Kem	GDS Hardware	
Namrita Owens	GDS Hardware	GSFC code 564
Brad Smith	GDS Cards	Orbital Sciences Corporation
Rob Thompson	GDS Assembly	
Laurie Easter	GDS Assembly	
Jim Rawlings	GDS Assembly	
Karin Blank	GDS Software	GSFC code 586
Kevin D Fisher	GDS Software	
Victor W. Lu	GDS Software	Emergent Aerospace
Linh Nguyen	GDS Software	GSFC code 596
PDE and RW Off-Site Teammates	- Orbital Sciences Corporation	
Karim Iman		Orbital
Tom Gibboney		Orbital
Bob Read		Orbital
Victor Evans		Orbital
Tom Miccolis		Orbital
Peter Koump		Orbital
Bill Seidell		Orbital

Tracy Price	Orbital
Carrol Zepp	Orbital
Milly E.	Orbital
Mary Kerbe	Orbital
Ed Naimaster	Orbital
Amanda Virts	Orbital
Allan Hoffman	Orbital
Steven Heishman	Orbital
Fred Manage	Orbital
Robert Demme	Orbital
Daryl Dillow	Orbital
Anderson Chun	Orbital
Ron Johnson	Orbital
Laura Cook	Orbital
Shirely Jones	Orbital
Glenn Luckett	Orbital
Peggy McCviker	Orbital
Vandell Roseman	Orbital
Printed Wiring Board Manufacturer	
Coretec Denver, INC	
Colone Donvol, IIVC	
Laser Ranging	
Investigation	

Investi	gatic
---------	-------

Dr. Maria T. Zuber	LOLA Deputy Principal Investigator
Dr. David E. Smith	LOLA Principal Investigator
Dr. Gregory A Neumann	LOLA Co-Investigator

Dr. Frank G. Lemoine LOLA Co-Investigator Mark H. Torrence Science Analysis Support

David R. Rowlands Science Analysis Support

Management / Systems Engineering

Ron Zellar	Laser Ranging Team Lead
Dr. Xiaoli Sun	System Scientist

System Scientist

Keith Cleveland LOLA / LRO Quality Assurance Engineer

Peer Rev	riew Panel	
	Jay Smith	Peer Review Panel Chair
	Don Cornwell	Peer Review Panel Member
	Dr. Barry Coyle	Peer Review Panel Member
	Dr. John Degnan	Peer Review Panel Member
	Greg Ellman	Peer Review Panel Member
	Dr. Tony Martino	Peer Review Panel Member
	Eric Mentzell	Peer Review Panel Member
	Ted Michalek	Peer Review Panel Member
	Armando Morell	Peer Review Panel Member
	Dr. Michael Pearlman	Peer Review Panel Member
Optics		
	Luis Ramos-Izquierdo	Optical Systems Lead
	Joe Connelly	Optical Engineer
	Scott Stan	Optical Engineer
Fiber Op	tics	
	Mark Flanegan	Fiber Optics Lead Engineer
	Richard Chuska	EO Test and Manufacturing Engineer
	Frank LaRocca	EO Testing Engineer
	Shawn Macmurphy	Manufacturing Engineer
	Melanie N. Ott	Photonics Group Lead, Lead FO Engineer LRO
	Rob Switzer	EO Testing engineer
	William Joe Thomes	Photonics Group Operations Manager
Mechanic	cal	
	Adam Matuszeski	Mechanical Lead
	Donneise Briscoe	Mechanical Fabrication Planner
	Shelly Conkey	Mechanical Analyst
	Caner Cooperrider	Mechanical Engineer
	Ken Cory	Machinist
	Dave Dollard	Mechanical Fabrication Planner
	Chris Hennen	Mechanical Designer
	Sid Johnson	Mechanical Technician
	Mike Mulloney	Mechanical Engineer

Andrew Neal Mechanical Technician Mechanical Technician **Dave Pfenning** Mechanical Technician **Dave Pfenning** Steve Schmidt LOLA Mechanical Subsystem Lead Machinist Matt Showalter Craig Stevens Mechanical Analyst Mechanical Designer **Buddy Taylor Bobby Taylor** Mechanical Support Machinist Quan Tu Materials Pilar Joy Materials Engineer Diane Kolos Materials Engineer **Ground System** Jan McGarry Ground System Lead Ground System Lead Thomas Zagwodzki George Bertholdt Support Engineer Oscar Brogdon Support Engineer **David Carter** NGSLR Manager John Cheek Support Engineer Christopher Clarke Support Engineer Howard Donovan Support Engineer Mike Golob Support Engineer Julie Horvath Support Engineer Support Engineer Anthony Mallama Support Engineer Anthony Mann Carey Noll **CDDIS** Lead **Donald Patterson** Support Engineer Randall Rickelfs SLR System Engineer at Univ. of Texas Support Engineer Thomas Varghese Support Engineer Jerry Wiant Thermal Christine Cottingham Thermal Engineer Thermal Engineer Tony Melak

Bench Checkout Equipment
Pete Liiva
Mike Rodriguez

LOLA BCE Lead BCE Engineer

Flight Software Lead

FSW Developer

Flight Software Mike Blau

Kris Naylor FSW Requirements
Krishnan Narayanan FSW Requirements
Ru Perrera FSW Configuration Management
Lenard Beacraft FSW Configuration Management

Lenard Beacraft
Glenn Cammarata
FSW Configuration Management
FSW Development Team Lead
Susie Strege
FSW Developer
Larry Shackelford
FSW Developer
FSW Developer
FSW Developer

Freemon Johnson FSW Developer
Moses McCall FSW Developer
Joel Chiralo FSW Developer
Tawanda Jacobs FSW Developer

Ladd Wheeler FSW Developer
Tim Ray FSW Developer
Tom Johnson FSW Developer

George Varndell FSW Developer
Ji-Wei Wu FSW Development Team Lead

Dave McComas FSW Developer
Jeff D'Agostino FSW Developer

Jacob Hageman FSW Developer
Bruce Trout FSW Developer

Michael Yang

Steve Mann FSW Developer Anne Kosloski FSW Developer

Tom Clement FSW Test Team Lead

Mike Paoletta FSW Testing

Eva Stattel FSW Testing
Scott Applebee FSW Testing

Scott Applebee FSW Testing
Ray Ferrer FSW Testing

Maureen Armbruster Ingrid Albright Jack Fu Anren Hu	FSW Testing FSW Testing FSW Testing FSW Testing	
Bob Schwenk	FSW Testing	
Gary Welter	FSW Testing	
Bob Rapp	FSW Testing	
John Heavener	FSW Testing	
Dave Grosh	FSW Testing	
Janet McDonnell	FSW Testing	
Bill Keksz	FSW Testing	
Tom Phillips	FSW Testing	
Ground System and Operations		
Rick Saylor	Ground Sys & Ops Lead	
Rick Saylor	GS&O Lead	HTSI
Jim Clapsadle	Deputy GS&O Lead	HTSI
Howard Calk	GS&O Systems	QSS
Ralph Casasanta	System Engineer	CSC
Christine Marinaccio	GS&O MOC SW Tester	QSS
Mark Neuberger	GS&O MOC SW Tester	HTSI
Dave Waters	MRT Test Lead	HTSI
Mission Operations Team		
Jack Murphy	MOT Lead	HTSI
Jabari Carrington	Mission Operations	HTSI
Keith Crew	Mission Operations	HTSI
Garland Dixon	Mission Operations	Boeing
Mike Gardner	Mission Operations	HTSI
Bob Ignasiak	Mission Operations	HTSI
Tim Johnson	Mission Operations	HTSI
Tim Johnson	Mission Operations	HTSI
John Koenig	Mission Operations	Boeing
Joe Kowalski	Mission Operations	HTSI
Jeff Parker	Mission Operations	HTSI
Mehul Patel	Mission Operations	HTSI

Maxine Saylor Mission Operations HTSI Dan Sutermeister Mission Operations HTSI Paul Swenson MCC System Administrator HTSI Mission Operations Center Software Theresa Beech Flexplan Software Eng. GMV Hiam Brummer ITPS Technical Lead HTSI Jean-Pierre Chamoun Flexplan Software Technical Lead GMV Sung Cho ITPS Tester HTSI Susan Dyer ITOS Developer Hammers Mike Foreman ITOS Task Lead GSFC code 584 Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Peveloper HTSI Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barhara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Mink Richardson ITOS Developer HTSI Sheia Ritter ITPS Developer HTSI Mark Richardson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Flight Dynamics Flight Dynamics Flight Dynamics Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson PD Task Lead GSFC code 595 Ann Nicholson PD Task Lead GSFC code 595 Ann Nicholson PD Task Lead GSFC code 595	Rich Sanidad	Mission Operations	HTSI
Paul Swenson Mission Operations Center Software Theresa Beech Flexplan Software Eng. GMV Hiam Brummer ITPS Technical Lead HTSI Jean-Pierre Chamoun Flexplan Software Technical Lead Sung Cho ITPS Tester Mike Foreman ITOS Developer Mike Foreman ITOS Task Lead GMV Flexplan Software Technical Lead GMV Flexplan Software Eng. Flexplan Software Eng. GMV Flexplan Software Eng. GMV Flexplan Software Eng. Flexplan Software Eng. GMV Flexplan Software Eng. GMV Flexplan Software Eng. GMV Flexplan Software Eng. Flexplan Software Eng. GMV Flexplan Software Eng. Flexplan Software Eng. GMV Flexpl	Maxine Saylor	Mission Operations	HTSI
Mission Operations Center Software Theresa Beech Flexplan Software Eng. GMV Hiam Brummer ITPS Technical Lead HTS1 Jean-Pierre Chamoun Flexplan Software Technical Lead GMV Sung Cho ITPS Tester HTS1 Susan Dyer ITOS Developer Hammers Mike Foreman ITOS Task Lead GSFC code 584 Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Developer HTS1 Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTS1 Denise Reitan ITPS Sys. Admin HTS1 Denise Reitan ITPS Developer HTS1 Mark Richardson ITOS Developer HTS1 Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor Sw QA HTS1 Flight Dynamics Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Karen Richon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead Al Solutions	Dan Sutermeister	Mission Operations	HTSI
Mission Operations Center Software Theresa Beech Flexplan Software Eng. GMV Hiam Brummer ITPS Technical Lead HTS1 Jean-Pierre Chamoun Flexplan Software Technical Lead GMV Sung Cho ITPS Tester HTS1 Susan Dyer ITOS Developer Hammers Mike Foreman ITOS Task Lead GSFC code 584 Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Developer HTS1 Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTS1 Denise Reitan ITPS Sys. Admin HTS1 Denise Reitan ITPS Developer HTS1 Mark Richardson ITOS Developer HTS1 Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor Sw QA HTS1 Flight Dynamics Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Karen Richon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead Al Solutions	Paul Swenson	MOC System Administrator	HTSI
Hiam Brummer ITPS Technical Lead GMV Jean-Pierre Chamoun Flexplan Software Technical Lead GMV Sung Cho ITPS Tester HTSI Susan Dyer ITOS Developer Hammers Mike Foreman ITOS Task Lead GSFC code 584 Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Developer HTSI Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer HTSI Mike Smit ITOS Developer Hammers Mike Smit ITOS Developer Hammers Flight Dynamics Flight Dynamics Flight Dynamics Lead GSFC code 595 Karen Richon Maneuver Team Lead GSFC code 595 Karen Richarmon FD Ground System Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Karen Richonon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Mission Operations Center Software	•	
Hiam Brummer ITPS Technical Lead GMV Jean-Pierre Chamoun Flexplan Software Technical Lead GMV Sung Cho ITPS Tester HTSI Susan Dyer ITOS Developer Hammers Mike Foreman ITOS Task Lead GSFC code 584 Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Developer HTSI Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Developer Hammers Barbara Milner ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Mike Smit ITOS Developer Hammers Lucinda Taylor Sw QA HTSI Flight Dynamics Flight Dynamics Flight Dynamics Lead GSFC code 595 Karen Richon Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Rick Harmon FD Ground Stytem Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Theresa Beech	Flexplan Software Eng.	GMV
Sung ChoITPS TesterHTSISusan DyerITOS DeveloperHammersMike ForemanITOS Task LeadGSFC code 584Gonzalo GarcíaFlexplan Software Eng.GMVBrian GoldmanITOS DeveloperHTSIGreg GreerITOS Technical LeadHammersKaren Keadle-CalvertITOS DeveloperHammersJay KimFlexplan Software Eng.GMVMatt LewITOS DeveloperHammersBarbara MilnerITOS Task LeadGSFC code 584Jean PuckettITPS Sys. AdminHTSIDenise ReitanITPS DeveloperHTSIMark RichardsonITOS DeveloperHTSISheia RitterITPS Task LeadGSFC code 583Tim SingletaryITOS DeveloperHammersMike SmitITOS DeveloperHammersWarren ThompsonITOS DeveloperHammersLucinda TaylorSW QAHTSIFlight DynamicsWAHTSIFlight DynamicsGSFC code 595Michael MesarchManeuver Team LeadGSFC code 595Michael MesarchManeuver TeamGSFC code 595Dave FoltaManeuver TeamGSFC code 595Ann NicholsonFD Ground Attitude LeadGSFC code 595Ann NicholsonFD Ground Attitude LeadGSFC code 595	Hiam Brummer	ITPS Technical Lead	HTSI
Susan Dyer ITOS Developer Hammers Mike Foreman ITOS Task Lead GSFC code 584 Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Developer HTSI Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Mike Smit ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Jean-Pierre Chamoun	Flexplan Software Technical Lead	GMV
Mike Foreman ITOS Task Lead GSFC code 584 Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Developer HTSI Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Warren Thompson ITOS Developer GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Rivers Lamb Amneuver Team GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Sung Cho	ITPS Tester	HTSI
Gonzalo García Flexplan Software Eng. GMV Brian Goldman ITOS Developer HTSI Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead GSFC code 595 Ann Nicholson	Susan Dyer	ITOS Developer	Hammers
Brian Goldman ITOS Developer HTSI Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead GSFC code 595 Ann Nicholson	Mike Foreman	ITOS Task Lead	GSFC code 584
Greg Greer ITOS Technical Lead Hammers Karen Keadle-Calvert ITOS Developer Hammers Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Karen Richon Maneuver Team Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Gonzalo García	Flexplan Software Eng.	GMV
Karen Keadle-Calvert Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Flight Dynamics Mark Beckman Flight Dynamics Lead Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead Al Solutions	Brian Goldman	ITOS Developer	HTSI
Karen Keadle-Calvert Jay Kim Flexplan Software Eng. GMV Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Flight Dynamics Mark Beckman Flight Dynamics Lead Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead Al Solutions	Greg Greer	ITOS Technical Lead	Hammers
Matt Lew ITOS Developer Hammers Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Karen Richon Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions		ITOS Developer	Hammers
Barbara Milner ITOS Task Lead GSFC code 584 Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Jay Kim	Flexplan Software Eng.	GMV
Jean Puckett ITPS Sys. Admin HTSI Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Matt Lew	ITOS Developer	Hammers
Denise Reitan ITPS Developer HTSI Mark Richardson ITOS Developer HTSI Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Barbara Milner	ITOS Task Lead	GSFC code 584
Mark RichardsonITOS DeveloperHTSISheia RitterITPS Task LeadGSFC code 583Tim SingletaryITOS DeveloperHammersMike SmitITOS DeveloperHammersWarren ThompsonITOS DeveloperHammersLucinda TaylorSW QAHTSIFlight DynamicsMark BeckmanFlight Dynamics LeadGSFC code 595Rivers LambFD Ground System LeadGSFC code 595Michael MesarchManeuver Team LeadGSFC code 595Karen RichonManeuver TeamGSFC code 595Dave FoltaManeuver TeamGSFC code 595Rick HarmonFD Ground Attitude LeadGSFC code 595Ann NicholsonFD Task LeadAI Solutions	Jean Puckett	ITPS Sys. Admin	HTSI
Sheia Ritter ITPS Task Lead GSFC code 583 Tim Singletary ITOS Developer Hammers Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Denise Reitan	ITPS Developer	HTSI
Tim Singletary Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Mark Richardson	ITOS Developer	HTSI
Mike Smit ITOS Developer Hammers Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Sheia Ritter	ITPS Task Lead	GSFC code 583
Warren Thompson ITOS Developer Hammers Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Tim Singletary	ITOS Developer	Hammers
Lucinda Taylor SW QA HTSI Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Mike Smit	ITOS Developer	Hammers
Flight Dynamics Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Warren Thompson	ITOS Developer	Hammers
Mark Beckman Flight Dynamics Lead GSFC code 595 Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Lucinda Taylor	SW QA	HTSI
Rivers Lamb FD Ground System Lead GSFC code 595 Michael Mesarch Maneuver Team Lead GSFC code 595 Karen Richon Maneuver Team GSFC code 595 Dave Folta Maneuver Team GSFC code 595 Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Flight Dynamics		
Michael MesarchManeuver Team LeadGSFC code 595Karen RichonManeuver TeamGSFC code 595Dave FoltaManeuver TeamGSFC code 595Rick HarmonFD Ground Attitude LeadGSFC code 595Ann NicholsonFD Task LeadAI Solutions	Mark Beckman	Flight Dynamics Lead	GSFC code 595
Karen RichonManeuver TeamGSFC code 595Dave FoltaManeuver TeamGSFC code 595Rick HarmonFD Ground Attitude LeadGSFC code 595Ann NicholsonFD Task LeadAI Solutions	Rivers Lamb	FD Ground System Lead	GSFC code 595
Dave FoltaManeuver TeamGSFC code 595Rick HarmonFD Ground Attitude LeadGSFC code 595Ann NicholsonFD Task LeadAI Solutions	Michael Mesarch	Maneuver Team Lead	GSFC code 595
Rick Harmon FD Ground Attitude Lead GSFC code 595 Ann Nicholson FD Task Lead AI Solutions	Karen Richon	Maneuver Team	GSFC code 595
Ann Nicholson FD Task Lead AI Solutions	Dave Folta	Maneuver Team	GSFC code 595
	Rick Harmon	FD Ground Attitude Lead	GSFC code 595
Stava Slojkovski Orbit Taam Laad	Ann Nicholson	FD Task Lead	AI Solutions
SIEVE SIUJAUWSKI OIUIL TEAH LEAU	Steve Slojkowski	Orbit Team Lead	

Andy Dykes Orbit Team

Anne Long Navigation Analysis

Patrick Morinelli Tracking Data Evaluation
Richard Campion Tracking Data Evaluation
Mark Nicholson Software Development
Warren Miller Software Development

Attitude Ground System

Rick Harmon FD Ground Attitude Lead GSFC code 591

Joe Sedlak AI Solutions

Joe Hashmall

Neil Ottenstein

AI Solutions

AI Solutions

Rick Coon AI Solutions

Dave Hooshmand

AI Solutions

AI Solutions

Gregory Natanson AI Solutions

Steve Slojkowski AI Solutions

Andy Dykes AI Solutions

Anne Long AI Solutions

Lauren Chung AI Solutions

Greg Dell AI Solutions

Mark Nicholson AI Solutions

Ann Nicholson AI Solutions
Patrick Morinelli Honeywell

Patrick Morinelli
Richard Campion
Honeywell

Mark Scooby Honeywell

Darla German Honeywell

James Shaw Honeywell

John Lorah Honeywell

Steve Hendry Honeywell

Flight Software Maintenance			
Kris Naylor	FSW Sustaining Engineering	CSC	
Mike Oben	FSW Sustaining Engineering	GSFC code 582	
Scott Snell	FSW Sustaining Engineering	CSC	
Ground Network			
April Adams	NENS Documentation Support	HTSI	
Bret Aguilar	USN Ops	USN	
Hollys Allen	NENS System Engineer	HTSI	
Scott Allen	WSC Engineer	HTSI	
Leslie Ambrose	GN/SN/PSLA	GSFC code 582	
Mike Anderson	NENS WS1 Project Management	HTSI	
Velma Anderson	NENS System Engineer	HTSI	
Robert Ash	NENS Facilities	SGT	
Cathy Barclay	NENS WS1/USN Project Management	HTSI	
Joe Baros	NENS RF SOC/Compat	HTSI	
Merri Benjamin	NENS O&M/WSC	HTSI	
Matthew Bieneman	NENS Engineering	HTSI	
Elaine Bowers	NENS Docs	SGT	
Matt Boyd	USN Ops	USN	
Ronna Brockdorff	GN Architecture		
Bill Brown	NENS Sys Eng	HTSI	
David Carter	GN SLR Lead	GSFC code 582	
Bill Chaney	NENS Engineering	HTSI	
Chris Christopolous	NENS Engineering	HTSI	
Dale Cole	NENS I&T	HTSI	
Abbas Contractor	NENS Facilities	HTSI	
Chris Cook	NENS Security	HTSI	
Art Corella	NENS Facilities	SGT	
Steve Currier	GN DPM	GSFC code 453	
Mark Czumak	NENS Engineering	HTSI	
Dumas Donna	NENS Admin	HTSI	
Debbie Dukes	NENS O&M/GN	HTSI	
Alice Eskins	NENS Docs	HTSI	
Richard Feinstein	NENS Facilities	SGT	
John Fleming	NENS Engineering	HTSI	
Linda Fuller	NENS Docs	HTSI	

Fred Gams	NENS RF SOC/Compat	CRC
William Gardner	NENS Security	HTSI
Don Gittle	USN Lead Engineer	USN
Bob Gonzales	SN TO&A	GD
Jane Gracie	NENS Docs	SGT
Joanne Greet-Swank	USN PM Support	USN
Jay Heberle	USN Project Manager	USN
Daniel Hobel	USN Engineering	USN
Bob Hudgins	GN Scheduling	GD
Doug Hughes	USN Engineering	USN
Connie Jefferies	NENS Admin	HTSI
Brad Johnson	PSLA Support	HTSI
Evans Jones	TO Management Support	HTSI
Deepak Kaul	NENS Enigneering	HTSI
John Kim	NENS RF SOC/Compat	HTSI
Mike Kohout	NENS Network Commitment	HTSI
Tom Kovac	NENS Scheduler	HTSI
David Lassiter	GN WS1 Systems	GSFC code 569
Ken Lavery	NENS RF SOC/Compat	
Barry Lusby	NENS O&M/WSC	HTSI
Scott Lynch	USN Engineer	USN
Dale Massey	USN Engineer	USN
Dennis Mateik	NENS O&M/WSC	HTSI
Ken McIntyre	NENS Docs	HTSI
Marco Midon	WS1 Technical Lead	GSFC code 567
Peter Militch	NENS Chief Eng	HTSI
Steve Montgomery	USN Engineer	USN
Yonwoo Nam	NENS I&T	HTSI
Valeria Nitz	NENS Docs	HTSI
Onyeali Onyeberechi	NENS Docs	HTSI
Paul Pardoe	NENS Docs	HTSI
Brent Parker	NENS RF SOC/Compat	HTSI
Pati Peskett	NENS GN Eng	HTSI
Lesley Rahman	NENS O&M	HTSI
Peggy Reno	NENS QA	HTSI

	Laurel Rossow	NENS Safety	HTSI
	Gregory Sanders	NENS Sys Eng	HTSI
	Jul Scarborough	NENS Security	HTSI
	Bruce Schupler	NENS Sys Eng	HTSI
	Thomas Shult	NENS Ops	USN
	Don Small	WS1 Sys Eng	HTSI
	Donna Smith	NENS Admin	HTSI
	Jeanette Smolinski	NENS GN Eng	HTSI
	Bob Stancel	GN Software Engineering	GSFC code 589
	Frank Stocklin	GN Architecture Support	GSFC code 450
	Rod Summerford	NENS I&T	HTSI
	John Taylor	USN Engineer	USN
	Steve Testoff	NENS Docs	SGT
	Mike Uffer	NENS Eng	HTSI
	Scott Underwood	GN Chief Eng	LJT
	Bourgondien Van	NENS Facilities	HTSI
	Steve Vogelwede	USN SW Engineer	USN
	Jim Wiedman	WS1 Security	HTSI
	Stephania Young	NENS Scheduler	HTSI
Deep	Space Network		
	Ida Baker	LRO NOPE Lead	ITT
	Ed Luers	DSN POC	NASA/JPL
	Steve Walderr	DSN MCM	NASA/JPL
NISN			
	Jim Cameron	NISN Network Engineer	GSFC code 721
	Mike Eder	NISN Network Engineer	SAIC
	Chris Jermann	NISN IPNOC	SAIC
	Chi Le	NISN Network Engineer	GSFC code 721
	Chris Spinolo	NISN Network Engineer	GSFC code 721

Command and Data Handling William Yuknis C&DH System Lead (2007-2008) / Technical Lead GSFC Quang Nguyen C&DH System Lead (2004-2007) **GSFC** Housekeeping I/O Card Engineer / Signal Integrity Dennis Albaijes Engineer **GSFC** Omar Haddad Jack of All Trades Engineer **GSFC** Noosha Haghani Leviste Communications Card Engineer **GSFC** Damaris Guevara **Communications Card Engineer GSFC** Low Voltage Power Converter Engineer **GSFC** James Fraction SpaceWire Engineer / Multifunction Analog Card **GSFC** John Siedlecki Digital Engineer Multifunction Analog Card Test and Verification Engineer **GSFC** George Moore Michael Lin Multifunction Analog Card Analog Engineer **GSFC** Multifunction Analog Card Digital Engineer **GSFC** Renee Reynolds Glenn Rakow SpaceWire Consultant **GSFC** Test and Diagnostic Software Engineer Loc Luu **GSFC** Test and Diagnostic Software Engineer Tawanda Jacobs **GSFC** Communications Ground Support Equipment Warren Thompson Engineer **GSFC** Timothy Johnson **Test Conductor GSFC** Robert Ignasiak **Test Conductor GSFC Scott Pursley** Data Storage Board Engineer **GSFC Dudley Yuknis Mascot Engineer GSFC** Cynthia Lewis Integration and Test Manager **GSFC** Darryl Younger Test Facilities Manager **GSFC** Data Storage Board Digital Engineer Locksley Haynes **GSFC** Cin Swangwatanaratn **Technican Support GSFC Technican Support** Brenda Wallace **GSFC** Brenda Feldman **Technican Support GSFC** Communications Encoder FPGA Engineer Thomas Winkert **GSFC** Al Grasley **PWB** Designer Northrop Grumman Mechanical Engineer Northrop Grumman Al Lookingland **Tony Granados** Northrop Grumman PWB/Mechanical Designer Barbara Neff Northrop Grumman Task Manager

Betty Pearsall	Assemby Technician	Northrop Grumman
Charlie Mcclunin	Packaging Engineer/Checker	Northrop Grumman
Dave Meyers	Planning Inventory Control (PIC)	Northrop Grumman
Doug Lumsden	Program Manager	Northrop Grumman
Eva Rice	Procurement/Buyer	Northrop Grumman
Frank Vreeland	PWB Designer	Northrop Grumman
Mike Merryman	PWB Designer/Manager	Northrop Grumman
Harry Yackman	Packaging Engineer/Checker	Northrop Grumman
Jim Krivensky	PWB Designer	Northrop Grumman
Jeff Keck	Electrical Engineer	Northrop Grumman
Jeff Diehl	Operations/Lab Manager	Northrop Grumman
John Cook	Mechanical Designer	Northrop Grumman
Karen Nearhoff	Assemby Technician	Northrop Grumman
Karen Chaney	Assemby Technician	Northrop Grumman
Keith Ellis	Assemby Technician	Northrop Grumman
Lang Diep	Assemby Technician	Northrop Grumman
Lori Protheroe	QA Inspector	Northrop Grumman
Lorinda Burrows	Assemby Technician	Northrop Grumman
Mike Johnson	QE/QA Manager	Northrop Grumman
Nancy Baily	Configuration Management (CM)	Northrop Grumman
Nicole Hackley	Quality Engineer	Northrop Grumman
Paul Kemlage	Mechanical Designer	Northrop Grumman
Rick Butler	QA Inspector	Northrop Grumman
Richard Burrows	Components Engineer	Northrop Grumman
Roy Kohn	Packaging Engineer/Checker	Northrop Grumman
Ryan Pranschke	Mechanical Engineer	Northrop Grumman
Sean Bowen	Planning Inventory Control (PIC)	Northrop Grumman
Thomas Anderjaska	Test Engineer	Northrop Grumman
Jerry Belote	Planning Inventory Control (PIC)	Northrop Grumman
Tracey Clay	Mechanical Engineering Manager	Northrop Grumman
Tuan Duong	Electrical Engineer	Northrop Grumman
Viguen Ter-Minassian	Mechanical Engineer	Northrop Grumman

Alan Dennis	Lead Electrical Engineer	BAE
Suzanne Miller	EPM and Software Engr	BAE
Cathy Lue Chee Lip	SUROM Software engineer	BAE
Dean Saridakis	Lead Software Engineer	BAE
Marc Vancampen	Lead Mechanical Engineer	BAE
Michael E Smith	Mechanical Enginer STE	BAE
Les Crawley	Quality Assurance	BAE
Steve Johnson	STE Software	BAE
Joseph Hilger	Operations Program Manager	BAE
David Eckhardt	Program Manager	BAE
Mason Fisher	Material Planning	BAE
Everett Drew	Engineering Manager	BAE
Richard Kim	Manufacturing Engineer	BAE
Robert Davidson	Electrical Engineer	BAE
Tim Whalen	Mechancal Analysis	BAE
Rema Smoot	Contracts	BAE
John Carr	Finance	BAE
James Ramsden	Reliability	BAE
Phuong "Tee" Osborne	Assembly Operator	BAE
Tri Nguyen	Assembly Operator	BAE
Pauline Gordon	Assembly Operator	BAE
Hang Tran	Assembly Operator	BAE
Conrad Walker	Assembly Operator	BAE
Margaret High	Assembly Operator	BAE
Judy Bui	Assembly Operator	BAE
Teresa Blaylock	Stock room	BAE
Ben Reardon	9639B Electronics Design Engineer	Symmetricom
Luis Vargas	9639B Electronics Design Engineer	Symmetricom
Sanjiv Patel	9639B Test Engineer	Symmetricom
Johan Welgemoed	9512A Development Engineer	Symmetricom
Doug Harvey	9512A Engineering Technician	Symmetricom
Liz Lasher	9512A Prototype/Senior Assembler	Symmetricom

Commun	ications			
LRO Con	nmunications System			
	Adan Rodriguez-Arroyo	Communications System Lead	GSFC code 567	
	Vince Briani	RF Networks (S-/Ka-Band)	ATK, Inc	
		MEI Task29 Leader (Coupler, Hybrids, coax,		
	Daniel Feldman	waveguides, omni procurements)	MEI Technologies	
		Senior Buyer (Coupler, Hybrids, coax,		
	Rick Jacobs	waveguides, omni procurements)	MEI Technologies	
	Bill Klimczak	HGAS RF Support	MEI Technologies	
	James Lee	QA	ATK, Inc	
	Anatoly Lyubomirsky	RF support	MEI Technologies	
	John Pocius	Ground Support Equipment	GSFC code 567	
	Lamont Poole	Ground Support Equipment	GSFC code 567	
	Victor Sank	Senior RF Support	MEI Technologies	
	Steve Seufert	RF Test Support	GSFC code 567	
	Dale Shama	RF Networks Support	MEI Technologies	
	Steve Smith	RF Test Support	ATK, Inc	
		Contract Specialist (Coupler, Hybrids, coax,		
	Barbara Selby	waveguides, omni procurements)	MEI Technologies	
	John Staren	Modeling / Analysis	MEI Technologies	
	Jerry Visalsawat	Ka-Band Subsystem	GSFC code 567	
LRO Ka-band Modulator				
	Jeff Jaso	LRO Ka-band Modulator Lead Designer	GSFC code 567	
	Carl W. Kellenbenz	LRO Modulator Power Supply Lead	GSFC code 563	
	Robert Lussier	Modulator Power Supply Technical Support	GSFC code 563	
	Hanson Nguyen	Modulator Power Supply Test Engineer	GSFC code 563	
	Laura Cook	Power Supply Re-work	Orbital	
	Jeff Keck	Initial Northrop Project Manager	Northrop - Lanham	
	Doug Lumsden	Second Northrop Project Manager	Northrop - Lanham	
	Terry Miller	Third Northrop Project Manager	Northrop - Lanham	
	Kim Allgood	Materials Technician - Assembly & coat and stake	±	
	Richard Burrows	Northrop Parts Manager	Northrop - Lanham	
	Jeff Diehl	Northrop Manufacturing Lead	Northrop - Lanham	
	Kyle Huth	Wirebonding specialist	Independent consultant	
	Al Lookingland	Northrop Assembly Documentation	Northrop - Lanham	

Shawn McMurphy Xuan Nguyen	Communications Engineer Communications Engineer	MEI Technologies MEI Technologies
Traci Pluchak-Rosnack	Micro Electronic Technician	Orbital
Art Ruitberg	Design Consultant	Space Power Electronics, Inc.
LRO S-/Ka-band High Gain Antenna		
Ali Mahnad	High Gain Antenna Lead	MEI Technologies
John Boger	LRO HGA Sr. Manufacturing Engineer	AASC
Nelis DuToit	Antenna Design / Analysis	Perot Systems, Inc.
David Green	HGA electro-mechanical Support	MEI Technologies
Mike Guthmiller	LRO HGA Sr. Program Manager	AASC
Ken Hersey	Senior High Gain Antenna Support	Perot Systems, Inc.
Doug Keehr	LRO Purchasing Manager	AASC
Todd Krafchak	HGA mechanical analysis	Orbital Science Corporation
Scott Miskovish	LRO HGA Thermal Analysis Lead	ATA-E
Eric Nelson	LRO Sr. Assembly Technician	AASC
Mike Noyes	LRO HGA Mechanical Design Lead	AASC
Troy Nunes	LRO HGA Manufacturing Engineer	AASC
Bob Phillips	LRO HGA Quality Engineer	AASC
Anna Shifflet	LRO Production Control	AASC
Dawn Valero	LRO HGA Strutural Analysis Lead	AASC
Telemetry Tracking and Command Unit		
Ken Moloney	Project Leader	General Dynamics Advanced Information
Cheryl Ross	Program Manager	General Dynamics Advanced Information
Fichelle Fields	Configuration & Data Manager	General Dynamics Advanced Information
Tricia Lord-Brumm	Contracts	General Dynamics Advanced Information
Christina Muckenhoupt	Document Control	General Dynamics Advanced Information
Jeffery Gaines	Finance	General Dynamics Advanced Information
Jerry Thorson	Finance	General Dynamics Advanced Information
Gary Placke	Integrated Cost & Schedule	General Dynamics Advanced Information
Jim Crawford	Sr Lead Engineer - Systems	General Dynamics Advanced Information
Paul Schneider, Jr.	Sr Lead Engineer - Systems	General Dynamics Advanced Information
John Stephen	Principal Engineer - Electrical	General Dynamics Advanced Information
Mark Bockmann	Sr Lead Engineer - Electrical	General Dynamics Advanced Information

Clarence Huntley Sr Lead Engineer - Electrical General Dynamics Advanced Information Robert Prentice, Jr. Sr Lead Engineer - Electrical General Dynamics Advanced Information Sr Lead Engineer - Electrical Carl Robello General Dynamics Advanced Information Lead Engineer - Electrical General Dynamics Advanced Information Rick Scott Lead Engineer - Mechanical General Dynamics Advanced Information Wade Understiller Lead Engineer - Software General Dynamics Advanced Information Dave Anderson Marty Siemon Distinguish Member Technical Staff General Dynamics Advanced Information Mike Henggeler Designer General Dynamics Advanced Information Designer General Dynamics Advanced Information James Praught Paul Scott Designer General Dynamics Advanced Information Manufacturing Manager Dan Glenn General Dynamics Advanced Information Todd Zuercher Manufacturing Engineer General Dynamics Advanced Information Material Planner General Dynamics Advanced Information Betty Marsh Fred Dunikoski General Dynamics Advanced Information Material Specialist Manufacturing Technician Rosemarie Nelson General Dynamics Advanced Information Lois Washington Manufacturing Technician General Dynamics Advanced Information David Baker **Engineering Technician** General Dynamics Advanced Information Jack Brust **Engineering Technician** General Dynamics Advanced Information General Dynamics Advanced Information Lawrence Clint **Engineering Technician Engineering Technician** Robert Cordray General Dynamics Advanced Information Les Eakins **Engineering Technician** General Dynamics Advanced Information **Engineering Technician** General Dynamics Advanced Information Virgina Grajiola Steven Hair **Engineering Technician** General Dynamics Advanced Information Joan Harnish **Engineering Technician** General Dynamics Advanced Information **Engineering Technician Edward Harrison** General Dynamics Advanced Information **Engineering Technician** General Dynamics Advanced Information James Henry **Engineering Technician** General Dynamics Advanced Information Marilyn Law Chip Leivas **Engineering Technician** General Dynamics Advanced Information **Engineering Technician** Bach Nguyen General Dynamics Advanced Information Mike Nichols **Engineering Technician** General Dynamics Advanced Information **Engineering Technician** Michael Pellerin General Dynamics Advanced Information **Engineering Technician** Carlos Fraijo General Dynamics Advanced Information

Ruth Freez	e	Engineering Technician	General Dynamics Advanced Information
Terry Meno	doza	Engineering Technician	General Dynamics Advanced Information
Fern Ross		Engineering Technician	General Dynamics Advanced Information
John Shaw		Engineering Technician	General Dynamics Advanced Information
Myron Stin	eman	Engineering Technician	General Dynamics Advanced Information
Steven Var	Holton	Engineering Technician	General Dynamics Advanced Information
Bennie Wa	rren	Engineering Technician	General Dynamics Advanced Information
Dolores Ar	aya	Operator	General Dynamics Advanced Information
Rannie Arr	old	Operator	General Dynamics Advanced Information
Ruth Boivi	n	Operator	General Dynamics Advanced Information
Theresa Du	iffy	Operator	General Dynamics Advanced Information
Leeann Gu	est	Operator	General Dynamics Advanced Information
Donna Lon	gacre	Operator	General Dynamics Advanced Information
Rachel Slat	er	Operator	General Dynamics Advanced Information
David Soto		Operator	General Dynamics Advanced Information
Pauline Wi	lliams	Operator	General Dynamics Advanced Information
Pam Embro	ee	Principal Quality Engineer	General Dynamics Advanced Information
Don Daven	port	Sr Lead Quality Engineer	General Dynamics Advanced Information
Greg Hayes	S	Quaility Specialist	General Dynamics Advanced Information
Joseph Lev	ine	Quaility Specialist	General Dynamics Advanced Information
Charles Be	ckham	Quality Specialist	General Dynamics Advanced Information
Keyana Wi	llcox	Inspector 1 - Quality	General Dynamics Advanced Information
Russ Grave	es	Radiation Engineer	General Dynamics Advanced Information
Lamonte E	inspahr	Reliability Engineer	General Dynamics Advanced Information
Mike New	nan	Reliability Engineer	General Dynamics Advanced Information
Mitch Witk	cowski	Reliability Engineer	General Dynamics Advanced Information
Lynda Dors	sett	Sr Technology Specialist	General Dynamics Advanced Information
Traveling Wave Tube	Amplifier		
Todd T. Pe	-	TWTA Project Manager	NASA/GRC
Dale A. Fo	rce	TWTA COTR	NASA/GRC
Rainee N. S	Simons	TWTA Principal Engineer	NASA/GRC
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TWTA Contracting Officer

TWTA Budget Analyst

NASA/GRC

NASA/GRC

Jane M. Cochran

Ben Bauman

Lou Ann FlahertyProgram Office DirectorL-3 Electron TechnologyPaul SpitsenProgram ManagerL-3 Electron TechnologyDan ScabooTWT Manufacturing EngineeingL-3 Electron TechnologyDaniel DibbTWT Responsible Engineering AuthorityL-3 Electron TechnologyDave NewellTWT EngineeingL-3 Electron TechnologyDavid EzeTWT Mechanical EngineeingL-3 Electron TechnologyEric YoungTWT Test EngineeingL-3 Electron TechnologyHelen CohenTWT Manuracturing EngineeingL-3 Electron TechnologyMary ConnorsTWT Test EngineeingL-3 Electron TechnologyMatt PattersonTWT Engineeing ManagerL-3 Electron TechnologyRandy GibsonTWT Test EngineeingL-3 Electron TechnologyTony RomeroTWT Manufacturing EngineeingL-3 Electron TechnologyTony RoncoTWT Manufacturing EngineeingL-3 Electron TechnologyDr. William MenningerTWT Design EngineeingL-3 Electron TechnologyZev LiangTWT Test EngineeingL-3 Electron TechnologyDr. Roger HollisterTWT Mechanical EngineeingL-3 Electron TechnologyNeal RobbinsKa Band TWT DevelopmentL-3 Electron TechnologyAdileen SaucedoTWT Assembly TechnicianL-3 Electron TechnologyAnh NguyenTWT Assembly TechnicianL-3 Electron TechnologyBarbara LemonsTWT Assembly TechnicianL-3 Electron Technology	es, Inc
Dan Scaboo TWT Manufacturing Engineeing L-3 Electron Technologic Daniel Dibb TWT Responsible Engineering Authority L-3 Electron Technologic Dave Newell TWT Engineeing L-3 Electron Technologic David Eze TWT Mechanical Engineeing L-3 Electron Technologic Eric Young TWT Test Engineeing L-3 Electron Technologic Eric Young TWT Manuracturing Engineeing L-3 Electron Technologic Mary Connors TWT Manuracturing Engineeing L-3 Electron Technologic Mary Connors TWT Engineeing Manager L-3 Electron Technologic Matt Patterson TWT Engineeing Manager L-3 Electron Technologic Randy Gibson TWT Test Engineeing L-3 Electron Technologic Tony Romero TWT Manufacturing Engineeing L-3 Electron Technologic Tony Ronco TWT Manufacturing Engineeing L-3 Electron Technologic Tony William Menninger TWT Design Engineeing L-3 Electron Technologic Tony Roger Hollister TWT Mechanical Engineeing L-3 Electron Technologic Neal Robbins Ka Band TWT Development L-3 Electron Technologic Anh Nguyen TWT Assembly Technician L-3 Electron Technologic Barbara Lemons TWT Assembly Technician L-3 Electron Technologic TWT Assembly Technician L-3 Elect	es, Inc
Daniel Dibb TWT Responsible Engineering Authority Dave Newell TWT Engineeing David Eze TWT Mechanical Engineeing Eric Young TWT Test Engineeing Helen Cohen TWT Manuracturing Engineeing Mary Connors Matt Patterson Randy Gibson TWT Test Engineeing TWT Manufacturing Engineeing Tony Romero TWT Manufacturing Engineeing TwT Manufacturing Engineeing TwT Manufacturing Engineeing TwT Test Engineeing TwT Test Engineeing Tony Ronco TwT Manufacturing Engineeing TwT Manufacturing Engineeing TwT Manufacturing Engineeing TwT Test Test Test Test Test Test Test Tes	es, Inc
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David Eze TWT Mechanical Engineeing L-3 Electron Technologic Eric Young TWT Test Engineeing L-3 Electron Technologic Helen Cohen TWT Manuracturing Engineeing L-3 Electron Technologic Mary Connors TWT Test Engineeing L-3 Electron Technologic Matt Patterson TWT Engineeing Manager L-3 Electron Technologic Randy Gibson TWT Test Engineeing L-3 Electron Technologic Tony Romero TWT Manufacturing Engineeing L-3 Electron Technologic Tony Ronco TWT Manufacturing Engineeing L-3 Electron Technologic Dr. William Menninger TWT Design Engineeing L-3 Electron Technologic Tony Roger Hollister TWT Mechanical Engineeing L-3 Electron Technologic Dr. Roger Hollister TWT Mechanical Engineeing L-3 Electron Technologic Neal Robbins Ka Band TWT Development L-3 Electron Technologic Adileen Saucedo TWT Assembly Technician L-3 Electron Technologic Dr. Selectron Technologic TWT Assembly Technician L-3 Electron Technologic Dr. Selectron Technologic TWT Assembly Technician L-3 Electron Technologic Dr. Selectron Technologi	es, Inc
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Mary ConnorsTWT Test EngineeingL-3 Electron TechnologicMatt PattersonTWT Engineeing ManagerL-3 Electron TechnologicRandy GibsonTWT Test EngineeingL-3 Electron TechnologicTony RomeroTWT Manufacturing EngineeingL-3 Electron TechnologicTony RoncoTWT Manufacturing EngineeingL-3 Electron TechnologicDr. William MenningerTWT Design EngineeingL-3 Electron TechnologicZev LiangTWT Test EngineeingL-3 Electron TechnologicDr. Roger HollisterTWT Mechanical EngineeingL-3 Electron TechnologicNeal RobbinsKa Band TWT DevelopmentL-3 Electron TechnologicAdileen SaucedoTWT Assembly TechnicianL-3 Electron TechnologicAnh NguyenTWT Assembly TechnicianL-3 Electron TechnologicBarbara LemonsTWT Assembly TechnicianL-3 Electron Technologic	es, Inc
Randy Gibson TWT Test Engineeing Tony Romero TWT Manufacturing Engineeing Tony Ronco TWT Manufacturing Engineeing TWT Design Engineeing TWT Design Engineeing TWT Test Engineeing TWT Mechanical Engineeing TWT Mechanical Engineeing TWT Design Engineeing TWT Test Engineeing TWT Mechanical Engineeing TWT Mechanical Engineeing TWT Mechanical Engineeing TWT Assembly Technician	
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Tony Romero TWT Manufacturing Engineeing L-3 Electron Technologic Tony Ronco TWT Manufacturing Engineeing L-3 Electron Technologic Dr. William Menninger TWT Design Engineeing L-3 Electron Technologic TWT Test Engineeing L-3 Electron Technologic TWT Test Engineeing L-3 Electron Technologic TWT Mechanical Engineeing L-3 Electron Technologic L-3 Electron Technologic L-3 Electron Technologic TWT Mechanical Engineeing L-3 Electron Technologic TWT Assembly Technician L-3 Electron Technologic	es, Inc
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Zev LiangTWT Test EngineeingL-3 Electron TechnologiDr. Roger HollisterTWT Mechanical EngineeingL-3 Electron TechnologiNeal RobbinsKa Band TWT DevelopmentL-3 Electron TechnologiAdileen SaucedoTWT Assembly TechnicianL-3 Electron TechnologiAnh NguyenTWT Assembly TechnicianL-3 Electron TechnologiBarbara LemonsTWT Assembly TechnicianL-3 Electron Technologi	es, Inc
Neal RobbinsKa Band TWT DevelopmentL-3 Electron TechnologiAdileen SaucedoTWT Assembly TechnicianL-3 Electron TechnologiAnh NguyenTWT Assembly TechnicianL-3 Electron TechnologiBarbara LemonsTWT Assembly TechnicianL-3 Electron Technologi	
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Anh Nguyen TWT Assembly Technician L-3 Electron Technological Barbara Lemons TWT Assembly Technician L-3 Electron Technological L	es, Inc
Barbara Lemons TWT Assembly Technician L-3 Electron Technologi	es, Inc
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Tina Nguyen TWT Assembly Technician L-3 Electron Technologi	es, Inc
Dennis Lynch TWT Assembly Technician L-3 Electron Technologi	es, Inc
Dorothy Kratzer TWT Assembly Technician L-3 Electron Technologi	es, Inc
Edna Beleno TWT Assembly Technician L-3 Electron Technologi	es, Inc
Emy Estocado TWT Assembly Technician L-3 Electron Technologi	es, Inc
Fernando Lizaraga TWT Assembly Technician L-3 Electron Technologi	es, Inc
Florence Militar TWT Assembly Technician L-3 Electron Technologi	es, Inc
Janet Ekenstam TWT Assembly Technician L-3 Electron Technologi	es, Inc
Jose Peralta TWT Assembly Technician L-3 Electron Technologi	es, Inc
Kyong Su TWT Assembly Technician L-3 Electron Technologi	es, Inc
Lani Faalafua TWT Assembly Technician L-3 Electron Technologi	es, Inc
Linda Clark TWT Assembly Technician L-3 Electron Technologi	es, Inc
Margaratia Hydro TWT Assembly Technician L-3 Electron Technologi	es, Inc
Mary La Riccia TWT Assembly Supervisor L-3 Electron Technologic	es, Inc

Rebecca Huizar Rhonda Gersh TWT Assembly Technician L-3 Electron Technologies, Inc Rhonda Gersh TWT Assembly Technician L-3 Electron Technologies, Inc Stephanie Collins TWT Assembly Technician L-3 Electron Technologies, Inc Bruce Sharp TWT Manufacturing Planning L-3 Electron Technologies, Inc Bruce Sharp TWT Manufacturing Planning L-3 Electron Technologies, Inc Andrew Peak TWTA Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Electrical Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Test Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Mechanical Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Mechanical Engineering L-3 Electron Technologies, Inc Janusz Pyter TWTA Mechanical Engineering L-3 Electron Technologies, Inc Janusz Pyter TWTA Engineering Manager L-3 Electron Technologies, Inc Joe Araki TWTA Test Engineering L-3 Electron Technologies, Inc Joe Araki TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Phelps TWTA Electrical Engineering L-3 Electron Technologies, Inc Manuel Peralta TWTA Electrical Engineering L-3 Electron Technologies, Inc Mark Tafoya TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Diver Graham TWTA Electrical Engineering L-3 Electron Technologies, Inc Diver Graham TWTA Electrical Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Test Engineering L-3 Electron Technologies, Inc Diver Graham TWTA Mechanical Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Mechanical Engineering L-3 Electron Technologies, Inc Diver Graham TWTA Mechanical Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Menufacturing Engineering L-3 Electron Technologies, Inc Diver Graham TWTA Menufacturing Engineering L-3 Electron Technologies, Inc Diver Graham TWTA Menufacturing Engineering L-3 Electron Technologies, Inc Diver Graha	Peral Dupuy	TWT Assembly Technician	L-3 Electron Technologies, Inc
Rhonda Gersh Stephanie Collins TWT Assembly Technician Stephanie Collins TWT Assembly Technician L-3 Electron Technologies, Inc Sueng Lim TWT Test Technician L-3 Electron Technologies, Inc Bruce Sharp TWT Manufacturing Planning L-3 Electron Technologies, Inc Pamela Donnelly TWT Manufacturing Planning L-3 Electron Technologies, Inc Andrew Peak TWTA Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Electrical Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Test Engineering L-3 Electron Technologies, Inc Farrell Deibel TWTA Mechanical Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Mechanical Engineering L-3 Electron Technologies, Inc Janusz Pyter TWTA Engineering Manager L-3 Electron Technologies, Inc Jain Vaghela TWTA Test Engineering L-3 Electron Technologies, Inc Joe Araki TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Phelps TWTA Test Engineering L-3 Electron Technologies, Inc Keith Phelps TWTA Electrical Engineering L-3 Electron Technologies, Inc Manuel Peralta TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Oliver Graham TWTA Est Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Est Engineering L-3 Electron Technologies, Inc NTA Electrical Engineering L-3 Electron Technologies, Inc NTA Electrical Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Electrical Engineering L-3 Electron Technologies, Inc NTA Design Engineering L-3 Electron Technologies, Inc Roper Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roper Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roper Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roper Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roper William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc Roper William Council TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Roper W	- ·	•	
Stephanie Collins TWT Assembly Technician L-3 Electron Technologies, Inc Sueng Lim TWT Test Technician L-3 Electron Technologies, Inc Bruce Sharp TWT Manufacturing Planning L-3 Electron Technologies, Inc Pamela Donnelly TWT Manufacturing Planning L-3 Electron Technologies, Inc Andrew Peak TWTA Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Design Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Test Engineering L-3 Electron Technologies, Inc Parrell Deibel TWTA Mechanical Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Mechanical Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Mechanical Engineering L-3 Electron Technologies, Inc Jaunsz Pyter TWTA Engineering Manager L-3 Electron Technologies, Inc Jatin Vaghela TWTA Test Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Test Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Test Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Test Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Phelps TWTA Electrical Engineering L-3 Electron Technologies, Inc Manuel Peralta TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Oliver Graham TWTA Test Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Electrical Engineering L-3 Electron Technologies, Inc Roger Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roger Williams TWTA Design Engineering L-3 Electron Technologies, Inc Cullen Chapman TWTA Amanufacturing Engineering L-3 Electron Technologies, Inc Cullen Chapman TWTA Design Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering L-3	Rhonda Gersh	TWT Assembly Technician	
Sueng Lim Bruce Sharp TWT Manufacturing Planning L-3 Electron Technologies, Inc Pamela Donnelly TWT Manufacturing Planning L-3 Electron Technologies, Inc Andrew Peak TWTA Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Electrical Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Test Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Test Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Mechanical Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Mechanical Engineering L-3 Electron Technologies, Inc Janusz Pyter TWTA Engineering Manager L-3 Electron Technologies, Inc Janusz Pyter TWTA Test Engineering L-3 Electron Technologies, Inc Jain Vaghela TWTA Test Engineering L-3 Electron Technologies, Inc Joe Araki TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Pleps TWTA Electrical Engineering L-3 Electron Technologies, Inc Manuel Peralta TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Test Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Design Engineering L-3 Electron Technologies, Inc Richard Atienza TWTA Mechanical Engineering L-3 Electron Technologies, Inc Roy Perry TWTA Mechanical Engineering L-3 Electron Technologies, Inc Roy Perry TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Roy Perry TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Cullen Chapman TWTA Design Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Cullen Chapman TWTA A Manufacturing Engineering L-3 Electron Technologies, Inc Fran Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Eng	Stephanie Collins	· · · · · · · · · · · · · · · · · · ·	
Bruce Sharp Pamela Donnelly TWT Manufacturing Planning L-3 Electron Technologies, Inc Pamela Donnelly TWT A Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Electrical Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Test Engineering L-3 Electron Technologies, Inc Farrell Deibel TWTA Mechanical Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Mechanical Engineering L-3 Electron Technologies, Inc Janusz Pyter TWTA Engineering Manager L-3 Electron Technologies, Inc Jatin Vaghela TWTA Test Engineering L-3 Electron Technologies, Inc Joe Araki TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Phelps TWTA Electrical Engineering L-3 Electron Technologies, Inc Manuel Peralta TWTA Electrical Engineering L-3 Electron Technologies, Inc Mark Tafoya TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Electrical Engineering L-3 Electron Technologies, Inc Richard Atienza TWTA Electrical Engineering L-3 Electron Technologies, Inc Roger Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roger Williams TWTA Design Engineering L-3 Electron Technologies, Inc William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologi	•	TWT Test Technician	L-3 Electron Technologies, Inc
Pamela Donnelly Andrew Peak TWTA Design Engineering L-3 Electron Technologies, Inc Dave Lewis TWTA Electrical Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Test Engineering L-3 Electron Technologies, Inc Douglas Strother TWTA Mechanical Engineering L-3 Electron Technologies, Inc Farrell Deibel TWTA Mechanical Engineering L-3 Electron Technologies, Inc Jack McDowell TWTA Mechanical Engineering L-3 Electron Technologies, Inc Janusz Pyter TWTA Engineering Manager L-3 Electron Technologies, Inc Jatin Vaghela TWTA Test Engineering L-3 Electron Technologies, Inc Joe Araki TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Phelps TWTA Electrical Engineering L-3 Electron Technologies, Inc Manuel Peralta TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Electrical Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Electrical Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Electrical Engineering L-3 Electron Technologies, Inc Roger Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roy Perry TWTA Menaufacturing Engineering L-3 Electron Technologies, Inc William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc A Electron Technologies, Inc TWTA Manufactu		TWT Manufacturing Planning	
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Jatin Vaghela TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Loi TWTA Test Engineering L-3 Electron Technologies, Inc Keith Phelps TWTA Electrical Engineering L-3 Electron Technologies, Inc Manuel Peralta TWTA Electrical Engineering L-3 Electron Technologies, Inc Mark Tafoya TWTA Electrical Engineering L-3 Electron Technologies, Inc Mike Choe TWTA Mechanical Engineering L-3 Electron Technologies, Inc Oliver Graham TWTA Test Engineering L-3 Electron Technologies, Inc Phil Todd TWTA Electrical Engineering L-3 Electron Technologies, Inc Richard Atienza TWTA Mechanical Engineering L-3 Electron Technologies, Inc Roger Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roy Perry TWTA Manufacturing Engineering L-3 Electron Technologies, Inc William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc Cullen Chapman TWTA Lead Manufacturing Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc WTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Test Engineering L-3 Electron Technologies, Inc TWTA Test Engineering L-3 Electron Technologies, Inc TWTA Test Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Test Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc WTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Electron Technologies, In	Jack McDowell		_
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Phil Todd TWTA Electrical Engineering L-3 Electron Technologies, Inc Richard Atienza TWTA Mechanical Engineering L-3 Electron Technologies, Inc Roger Williams TWTA Design Engineering L-3 Electron Technologies, Inc Roy Perry TWTA Manufacturing Engineering L-3 Electron Technologies, Inc William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc Cullen Chapman TWTA Lead Manufacturing Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Brian Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc Tan Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Deanne Widmark TWTA Manufacturing Planning L-3 Electron Technologies, Inc	Mike Choe	TWTA Mechanical Engineering	L-3 Electron Technologies, Inc
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Roger Williams Roy Perry TWTA Manufacturing Engineering L-3 Electron Technologies, Inc William Takahashi TWTA Design Engineering L-3 Electron Technologies, Inc Cullen Chapman TWTA Lead Manufacturing Engineering L-3 Electron Technologies, Inc Greg Maxwell TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Brian Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc Tan Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc	Phil Todd	TWTA Electrical Engineering	L-3 Electron Technologies, Inc
Roy Perry TWTA Manufacturing Engineering William Takahashi TWTA Design Engineering Cullen Chapman TWTA Lead Manufacturing Engineering Greg Maxwell Brian Nguyen TWTA Test Engineering TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Tan Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Planning L-3 Electron Technologies, Inc	Richard Atienza	TWTA Mechanical Engineering	L-3 Electron Technologies, Inc
Roy Perry TWTA Manufacturing Engineering William Takahashi TWTA Design Engineering Cullen Chapman TWTA Lead Manufacturing Engineering Greg Maxwell Brian Nguyen TWTA Test Engineering TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Tan Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Engineering L-3 Electron Technologies, Inc TWTA Manufacturing Planning L-3 Electron Technologies, Inc	Roger Williams	TWTA Design Engineering	L-3 Electron Technologies, Inc
Cullen ChapmanTWTA Lead Manufacturing EngineeringL-3 Electron Technologies, IncGreg MaxwellTWTA Manufacturing EngineeringL-3 Electron Technologies, IncBrian NguyenTWTA Test EngineeringL-3 Electron Technologies, IncTan NguyenTWTA Test EngineeringL-3 Electron Technologies, IncWilliam CouncilTWTA Manufacturing EngineeringL-3 Electron Technologies, IncWesley ClaninTWTA Manufacturing EngineeringL-3 Electron Technologies, IncMirna LimaTWTA Manufacturing EngineeringL-3 Electron Technologies, IncDeanne WidmarkTWTA Manufacturing PlanningL-3 Electron Technologies, Inc	Roy Perry	TWTA Manufacturing Engineering	
Greg Maxwell Brian Nguyen TWTA Test Engineering TWTA Test Engineering Turan Nguyen TWTA Test Engineering Twta Manufacturing Planning	William Takahashi	TWTA Design Engineering	L-3 Electron Technologies, Inc
Brian Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc Tan Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering Wesley Clanin TWTA Manufacturing Engineering TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Deanne Widmark TWTA Manufacturing Planning L-3 Electron Technologies, Inc	Cullen Chapman	TWTA Lead Manufacturing Engineering	L-3 Electron Technologies, Inc
Tan Nguyen TWTA Test Engineering L-3 Electron Technologies, Inc William Council TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Wesley Clanin TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Deanne Widmark TWTA Manufacturing Planning L-3 Electron Technologies, Inc	Greg Maxwell	TWTA Manufacturing Engineering	L-3 Electron Technologies, Inc
William Council Wesley Clanin TWTA Manufacturing Engineering TWTA Manufacturing Engineering L-3 Electron Technologies, Inc L-3 Electron Technologies, Inc Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Deanne Widmark TWTA Manufacturing Planning L-3 Electron Technologies, Inc	Brian Nguyen	TWTA Test Engineering	L-3 Electron Technologies, Inc
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Mirna Lima TWTA Manufacturing Engineering L-3 Electron Technologies, Inc Deanne Widmark TWTA Manufacturing Planning L-3 Electron Technologies, Inc	William Council	TWTA Manufacturing Engineering	L-3 Electron Technologies, Inc
Mirna LimaTWTA Manufacturing EngineeringL-3 Electron Technologies, IncDeanne WidmarkTWTA Manufacturing PlanningL-3 Electron Technologies, Inc	Wesley Clanin	TWTA Manufacturing Engineering	L-3 Electron Technologies, Inc
Deanne Widmark TWTA Manufacturing Planning L-3 Electron Technologies, Inc			L-3 Electron Technologies, Inc
	Deanne Widmark	TWTA Manufacturing Planning	_
	Buzz Carter		_

Donna Mahony	TWTA Manufacturing Planning	L-3 Electron Technologies, Inc
Andy Dailo	TWTA Manufacturing Engineering	L-3 Electron Technologies, Inc
Chris Trudeau	Assembly and Test Supervisor	L-3 Electron Technologies, Inc
Al Martinez	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Albert Solis	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Andrew Calderon	TWTA Test Technician	L-3 Electron Technologies, Inc
Anthony Bui	TWTA Test Technician	L-3 Electron Technologies, Inc
Bharti Shah	TWTA Test Technician	L-3 Electron Technologies, Inc
Brian Yamanoha	TWTA Test Technician	L-3 Electron Technologies, Inc
Cynthia Gomez	TWTA Assembly Technician	L-3 Electron Technologies, Inc
David Hernandez	TWTA Test Technician	L-3 Electron Technologies, Inc
Dung Le	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Georginia Resurrection	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Grace Rameriz	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Guadalupe Amezcua	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Jim Parsons	TWTA Test Technician	L-3 Electron Technologies, Inc
John Vu	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Juan Reyes	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Ken Hodge	TWTA Test Technician	L-3 Electron Technologies, Inc
Kyong Kim	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Lettie Morales	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Michelle Staton	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Mike Martin	TWTA Test Technician	L-3 Electron Technologies, Inc
Patricia Williams	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Ramona Diaz	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Tanya Pham	TWTA Test Technician	L-3 Electron Technologies, Inc
Teresita Espanola	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Tien Nguyen	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Trung Nguyen	TWTA Assembly Technician	L-3 Electron Technologies, Inc
Tuan Bui	TWTA Assembly Technician	L-3 Electron Technologies, Inc

Harness Team		
Doug Duvall	Harness lead (2007-2008)	
Rick Kinder	Harness lead (2004-2007)	
Curtis Dunsmore	Technician	
Deneen Ferro	Technician	
Greg Griffith	Technician	
Shirley Jones	Technician	
Brian Kittle	Technician	
Lester Putnam	Technician	
Ram Ramrattan	Technician	
Daryl Riley	Technician	
Steve Smith	Technician	
Charley Stone	Technician	
Brad Swearingen	Technician	
Rob Thompson	Technician	
Steven Tomaszewski	Technician	
Carroll "Trick" Trickey	Technician	
Brenda Wallace	Technician	
CRaTER Team		
Harlan Spence	CRaTER Principal Investigator	Boston University
Michael Golightly	Deputy Project Scientist	Boston University
Kristin Sacca	Project Coordinator	Boston University
Nicholas Gross	E/PO Lead	Boston University
Tony Case	Calibration Scientist	Boston University
Erik Wilson	SOC Programmer	Boston University
Jennifer Brown	Data Technician	Boston University
David Bradford	IT Management	Boston University
Jeffrey Sanborn	Technical Support	Boston University
Eric O'Dea	Thermal Modeling	Boston University
Huade Tan	Thermal Modeling	Boston University
Justin Kasper	Project Scientist	Harvard-Smithsonian
Demetrios Athens	GSE Programmer	MIT
Bill Forbes	Machinist	MIT
Peter Ford	SOC Developer	MIT
Rick Foster	Program Manager	MIT

Robert Goeke **MIT Project Engineer** Dorothy Gordon MIT Electrical Engineer **Brian Klatt SMA** Manager **MIT** Technician Fred Miller **MIT MIT** Jimmy O'Connor Project Technician Matt Smith Mechanical Engineer **MIT** SOC Analyst MIT Joan Quigley

Co-Investigator J. Bernard Blake The Aerospace Corporation Co-Investigator The Aerospace Corporation Joesph Mazur William Crain Electrical Engineer The Aerospace Corporation Mechanical Engineer Albert Lin The Aerospace Corporation Program Manager Deborah Salvaggio The Aerospace Corporation Paul Carranza **Quality Assurance** The Aerospace Corporation Senior Research Assistant The Aerospace Corporation Francisca Fuentes Rachael Galvan Senior Research Assistant The Aerospace Corporation Research Associate Mark Lalic

The Aerospace Corporation

Larry Townsend Co-Investigator University of Tennessee, Knoxville

Terry Onsager Co-Investigator NOAA Space Weather Prediction Center

Diviner Team

David Paige Diviner PI

Wayne Hartford **Instrument Project Manager Bradley Drake Electronics Fabrication**

Orland Harrison Software Integration Scott Nolte Thermal Eng Mark Duran SOC Lead Charles Avis

Peter Barry Mission Assur Mgmt Jim Aragon **Quality Assurance**

John Bousman Integration Reliability Nick Taylor **Dennis Cate** Integration **Scott Loring** Software Eng Michael O'connell **Dynamics Test** Tom Pierce EMC Test

Kim PlourdeProject Mgmt StaffDaniel PrestonCalibration EngLaurie GuayBusiness Mgmt Staff

Henry Awaya Test

Nickolas Emis Thermal Eng Gary Kinsella Thermal Eng

Tarek Baayoun Business Mgmt Staff

Marc Foote Integration

Bruno Jau Mechanical Eng.
Susan Lee Software Assurance

Cami Vongsouthy Safety Eng

Michael Blakely Environmental Eng

Bryan Bell Reliability
Don Lewis Material End

Glenn Aveni Contamination Control Eng

Lee Wigglesworth Test Support

Robert Stephenson Structural Analysis

Dave Randall Test Support

Sam Galaske Mechanical Design Robert Hughes Thermal Analysis

LEND Team

Igor Mitrofanov LEND PI

under construction

LOLA Team

David Smith LOLA PI

under construction

LROC Team LROC PI Mark Robinson Eric Eliason Harald Hiesinger **Brad Jolliff** Michael Malin Alfred McEwen **Peter Thomas** Elizabeth Turtle Scott Brylow Instrument Manager Mike Ravine Senior Project Manager Mike Caplinger Systems Engineer Jacob Schaffner Lead Electrical Engineer **Electrical Engineer** Paul Otjens Tony Ghaemi Lead Optical Engineer David Humm Chris Martin Flight Assembler Lab Technician Hakeem Olawale Jose Navarro Junior Mechanical Engineer Will Cowell Junior Mechanical Engineer Steven Mi Junior Mechanical Engineer Ann Pasquini Procurement Lead Jeff Zerr **I&T Maser LROC Science Operations Center Ernest Bowman-Cisneros SOC** Manager SOC Senior System Administrator Ian Bennett **SOC System Administrator** Ken Bowley Joe Digilio **SOC System Administrator SOC** Operations Tim Donnelly **SOC** Operations Sean Merritt David Nelson **SOC** Operations **SOC** Operations Julie Stopar **Shane Thompson SOC** Operations Jim Stewart SOC Lead Software Developer Nick Avlontis **SOC Software Developer**

Jacob Danton

SOC Software Developer

Erick Malaret

ACT President, supporting LROC SOC Operations

Doug Fuller

HPCI Manager, supporting LROC SOC Operations

Kirt Karl

HPCI Storage, supporting LROC SOC Operations

HPCI Software Developer, supporting LROC SOC
Gil Speyer Operations

Dan Stanzione HPCI Director, supporting LROC SOC Operations

Carmen Salas Business Manager & LROC EPO

Doug Roberts EPO Lead

Wendy Taylor EPO

Brett Denevi Post-Doc Sam Lawrence Post-Doc

Martin Tschimmel Post-Doc

LAMP Team

Randy Gladstone LAMP PI (2007-2008)

Alan Stern LAMP PI (2004-2007)

Ron Black

Dave Slater

Maarten Versteeg

Michael Davis

Michael Davis
Kristian Persson

Greg Dirks

Ken Johnson

Henry Sykes

Armando De Los Santos

Jessica Stack

John Scherrer

Brian Gupta

John Stone

Kurt Retherford

Larry McCullough

Joerg Gerhardus

Tommy Greathouse

David Kaufman

Joel Parker

Anthony Egan

Traci Case

Rebecca Thibodeaux

Roy Graham

Michael Young

Dana Crider

Paul Feldman

Wayne Pryor

Polly Andrews

Gianna Sullivan

Sensor Sciences

NuTek

Jobin-Yvon

SwRI Division 15 Power Systems Group

SwRI Division 15 Quality Assurance

SwRI Division 15 Drafting Department

SwRI Division 15 Model Shop

SwRI Division 15 Parts Control Group

SwRI Division 15 Fabrication Group

Program Office at MSFC

Tony Lavoie	Program Manager
-------------	-----------------

Larry Hill	LRO Mission Manager	MSFC
Todd Holloway	Launch Service Provider Interface	MSFC
Danielle Moran	Education and Public Outreach	MSFC
Donna Patterson	Business Office	MSFC

Independ	dent Review Team			
	Linda Pacini	Review Chair/Systems Review Manager	NASA Goddard Space Flight Center (GSFC)	
	Chris Jones	Review Co-chair/ Director for Solar System Exploratic Jet Propulsion Laboratory (JPL)		
	John Niehoff	IPAO Review Chair	SAIC	
	Dave Kusnierkiewicz	Space Division Chief Engineer	Applied Physics Laboratory	
	Brian Keegan	Chief Engineer	NASA HQ (Retired)	
	Steven Scott	GSFC Chief Engineer	GSFC code 500	
	Ed Powers	Thermal and Systems	Swales, ATK, SGT	
	Ed Ashford	Mission Design	Science International Applications Corporation	
	Mike Bay	Instrument Systems	J&T	
	Tom Kenney	GN&C	GSFC code 591	
	Ivar Tillotson	Mission Operations	HTSI	
	Minh Phan	Mechanical	GSFC code 540	
	Stephen Thompkins	Mission Operations	GSFC	
	Robert Kichak	Electrical, C&DH	NESC	
	Daniel Nguyen	Thermal	GSFC code 545	
SRR only	<i>y</i>			
	Pete Theisinger	Deputy Director for Mars Exploration	JPL	
	Liz Citrin	Project Management	GSFC code 464	
	Riley Duren	Systems Engineering	JPL	
	James C. Smith	Systems Engineering	GSFC code 550	
	Steve Wasserzug	Systems, I&T	Swales	
PDR only	y			
	Randy Hedgeland	Contamination	GSFC code 546	
	Don Cornwell	Instrument Systems	Swales	
	Tom Luchik	Mgr. Instruments and Science Data Systems	Jet Propulsion Laboratory (JPL)	
	Paul Geithner	SMD Program Executive	NASA HQ	
CDR add	litions			
	Eileen Dukes	Spacecraft Systems	Aerospace	
	Fred Huegel	Electrical, C&DH	GSFC code 560	
	Scott Gordon	Mechanical Systems	GSFC code 542	
	Alphonso Stewart	Mechanical Systems	GSFC code 543	
	Dave Ward	Spacecraft Systems	GSFC code 599	
	Carolyn Dent	Mission Operations	GSFC code 301	

Launch Support Team A.I. Solutions Clinton E. Plaisted Flight Controls a.i. solutions Analex Bill Boggs AE Comm and Telemetry Analex Power Systems/Batteries Tom Casale Analex Marsha Causey Launch Site Support Analex AE Comm & Telemetry Engr Tim Clinger Analex Lamar Davis Launch Site Support Engineer Analex Mission Integration Coordinator Milt Draves Analex Launch Site Support Engineer Roy A. Fisher Analex Richard A. Flage Flight Software Analex LV Mechanical - Denver Analex Eugene J. Fourney John Glass Ordnance Analex Contamination Control Penni Herbst Analex **Chuck Holmes Booster Prop** Analex Kathleen Kerr Badging/Security Analex Angela M. Lawhead **OCE Support** Analex Dave Loiselle **Avionics** Analex John Magisano Denver Res Office - Avionics Analex Linda Lee Matthias **Contamination Control** Analex Janice E. McMillen Mission Integration Coordinator Analex Denver Resident Office Analex Ruby Montoya Ordnance Chip Moore Analex Jim Myers **Propulsion** Analex Skip Owens Flight Design Analex **Environmental Control Systems** John Payone Analex **Suzie Raines Technical Integration** Analex Randy Reid **Booster Prop** Analex **Pneumatics** Ted Schmoll Analex Carl Schultz Denver Res Office - LV Structures Analex Estil G. Smith Launch Support Analex **AE Comm** Gregg Stoll Analex Charlie Thompson AE Comm & Telemetry Engr Analex Domenick Tutera Flight Design Analex

	Tom Vogel	Propulsion	Analex
	Tom Woodard	Electrical	Analex
	Paul Wubbena	EGSE	Analex
	James W. Zimmerman	Loads	Analex
Astrotecl	1		
	Bruce Campbell	ASO Safety Lead/Mission Manager	Astrotech
	Beau Suzanne Du	ASO Badging/Security	Astrotech
	Rob Ferrraro	ASO Mission Manager - LCROSS	Astrotech
	Gerard Gleeson	ASO Mission Manager - LRO	Astrotech
	Dwayne Light	ASO Facility Manger	Astrotech
	Don Moore	ASO Mission Manager - LCROSS	Astrotech
	Don White	ASO Manager	Astrotech
Boeing K	ISC		
	Jeffery Boykin	Design Visualization Modeling	Boeing KSC
	David Muldowney	S/C Security	Boeing KSC
	Sharon Sieber	S/C Securtiy	Boeing KSC
	Charlie Smith	CAPPS Fueling Lead	Boeing KSC
NASA K	SC		·
	Carlos Alvarado	Flight Controls	NASA KSC
	Omar Baez	Assistant Launch Director (ALD)	NASA KSC
	Dan Baker	LSIM	NASA KSC
	Serkan Bastug	Strength	NASA KSC
	John Bauschlicher	Flight Dynamics	NASA KSC
	Gary Beatovich	ASO Contract Officer	NASA KSC
	Brian Beaver	Flight Design	NASA KSC
	Norman M. Beck	LCROSS Integration Engineer	NASA KSC
	Bill Benson	Flight Dynamics	NASA KSC
	Frank M. Billingham	Propulsion	NASA KSC
	Jamie Bjornbak	Instrumentation	NASA KSC
	Robert J. Bosnyak	Integration Engineer	NASA KSC
	Donald E. Brandl	Thermal	NASA KSC
	Jacqueline A Brooks	Contracting Officer	NASA KSC
	Diana M. Calero	LRO Integration Engineer	NASA KSC
	Danial M. Campbell	Thermal Analysis	NASA KSC
	Michael C. Carbone	Mechanical and GSE	NASA KSC

Keith Castilow	Denver Resident Office Mngr	NASA KSC
Robert L Choy	Launch Director	NASA KSC
Kevin J. Clinton	EMC/RF	NASA KSC
Harold Coleman	COTR/PIM	NASA KSC
Daniel M. Coon	LV Software	NASA KSC
Emilio Cruz	LSP Budget Office	NASA KSC
Chuck Davis	KSC Fueling Lead	NASA KSC
George Diller	Public Affairs	NASA KSC
Charles P. Dovale	Launch Director	NASA KSC
Ronald B Driggers	Safety & Mission Assurance	NASA KSC
Lennie Duncil	Thermal	NASA KSC
Kristie Durham	Education and Public Outreach	NASA KSC
Mary Faller	LRO Integration Engineer	NASA KSC
Eb Farris	Launch Vehicle Testing	NASA KSC
Daniel K. Foss	Launch Operations Manager	NASA KSC
Aaron Fournier	Ordnance	NASA KSC
Kevin Grelck	LV Software	NASA KSC
Eric Haddox	Orbital Debris Analysis	NASA KSC
Stephen A. Jeffress	Comm & Telemetry	NASA KSC
Mark Jensen	Instrumentation	NASA KSC
Daniel J. Johnson	Atlas Vehicle Systems Engr	NASA KSC
James C. Kinney	LV Loads Analysis	NASA KSC
Susan Lambert	S/C Processing Support Manager	NASA KSC
Cynthia D. Lessne	PIM	NASA KSC
Martin J. Lougheed	Comm & Telemetry	NASA KSC
Jeffrey R. Lyons	Denver Resident Office - Electrical	NASA KSC
Shermane Martino	Budget Analyst	NASA KSC
Sam Michel	S/C Processing Support Manager	NASA KSC
Randall K Mizelle	PIM/COTR	NASA KSC
Tiffany V. Nail	Public Affairs/Outreach	NASA KSC
Gary J. ONeil	Thermal	NASA KSC
Christine A. Pacariem	Electrical	NASA KSC
Michael D. Patton	Comm & Telemetry	NASA KSC
Christopher B. Rawlins	Contamination Control	NASA KSC

	Thomas R. Reinarts	LRO-LCROSS Mission Chief Engineer	NASA KSC
	Craig Schreiber	Mission Assurance	NASA KSC
	Keith M Schuh	Electrical	NASA KSC
	Mark D. Shugg	Launch site integration Manager	NASA KSC
	George Simone	Centaur Propulsion	NASA KSC
	David R. Sollberger	OCE	NASA KSC
	Ben Studenski	Budget Office/Fairing Decals	NASA KSC
	Charles A Tatro	Mission Manager	NASA KSC
	Karl J. Thal	Stress	NASA KSC
	Akash V. Vangani	Vehicle Systems Engineer - Lead	NASA KSC
	Michele L. Veneri	MGSE and LV Mech Operations	NASA KSC
	Martha Vreeland	Education and Public Outreach	NASA KSC
	Mic Woltman	Vehicle System Engineer	NASA KSC
	James S. Wood	NASA LSP Chief Engineer	NASA KSC
	Nate Wood	AE Telemetry	NASA KSC
	Tracy Young	Public Affairs	NASA KSC
Redi-Crit	ique		
	Tom Rucci	Launch Site Support Engineer	Redi-Critique
ULA			
	Pamela K Alstott	Atlas Control Dynamics	ULA
	Mitchel C Arnold	Atlas Tiger Team Engineer	ULA
	Douglas E Baker	Atlas Range Requirements Lead	ULA
	David Ballou	Atlas Cape Ops Contamination Control	ULA
	James J Becia	Atlas EMI/EMC Analysis	ULA
	Eric Best	Atlas System Software	ULA
	Fred Boudreau	Atlas Structural Analysis	ULA
	Jason Buchholz	Atlas Contamination Control	ULA
	Kathryn Buchholz	Atlas Systems Engineer	ULA
	Grant E Colley	Atlas Systems Integration	ULA
	Jeffrey S Dekruif	Atlas Thermodynamics	ULA
	Gordon England	Atlas Chief Vehicle Engineer	ULA
	Donald E Foley	Atlas Systems Integration	ULA
	Thomas E George	Atlas Mass Properties	ULA
	Richard D Gerberding	Atlas Thermal Control	ULA
	Marc A Ginsburg	Atlas Flight Design	ULA

Jeffery R Gonzales	Atlas Aerophysics	ULA
Paul R Gross	Atlas Systems Engineer	ULA
Michael L Grubbs	Atlas Video System Design	ULA
Kevin Harris	Atlas Range Requirements	ULA
Al J. Hegemann	Atlas System Software	ULA
Jeff Holdridge	Atlas Separation System CPE	ULA
Steven W Kuethe	Atlas Contamination Control Lead	ULA
Matthew J Lacy	Atlas RF Systems	ULA
Brian Lathrop	Atlas Mission Design Lead	ULA
David R Lollini	Alas Deputy Integration Mgr	ULA
Marty R Malinowski	Atlas Chief Engineer's Staff	ULA
Dedra M Martinez	Atlas Avionics & Electrical Design Lead	ULA
Brian McGraw	Atlas System Software Mgr	ULA
Kelly McTeer	Atlas P/L Stuctural I/F Design	ULA
Patrick J Murphy	Atlas Payload Ops Engineer	ULA
Ken L Nauta	Atlas Control Dynamics Mgr	ULA
Lars J Onsager	Atlas Mission Design	ULA
Scott Person	Atlas Guidance & Accuracy Lead	ULA
Darrell J Ray	Atlas System Safety	ULA
John G Reed	Atlas Guidance & Accuracy	ULA
Paul A Rizzo	Atlas Ground Mechcanical Design	ULA
James E Rotole	Atlas P/L Stuctural I/F Design Mgr	ULA
Lee E Salem	Atlas Accoustics & Shock Analysis	ULA
Steven P Sakla	Atlas Propulsion Systems	ULA
Dirk U Schreier	Atlas Mission Mgr	ULA
Randal W Smith	Atlas Chief Engineer's Staff	ULA
Antonio M Soto	Atlas Cape Ops Payload Integrator	ULA
Carl D Sterling	Atlas Vehicle Thermal Control Mgr	ULA
Michael C Stitt	Atlas Mission Thermal Control Mgr	ULA
Lee H Terwilliger	Atlas Systems Engineer	ULA
Walter E Thompson	Atlas Mission Design Mgr	ULA
Darin Toronjo	Atlas P/L Stuctural I/F Design	ULA
Phillip D Vanlaw	Atlas Dyamic Loads & Environments	ULA
Randall S Walker	Altlas Integration Mgr	ULA
Reza Zarei	Atlas Ground Mechanical Design	ULA
David H Zimmermann	Atlas Contamination Control	ULA